

Instruction

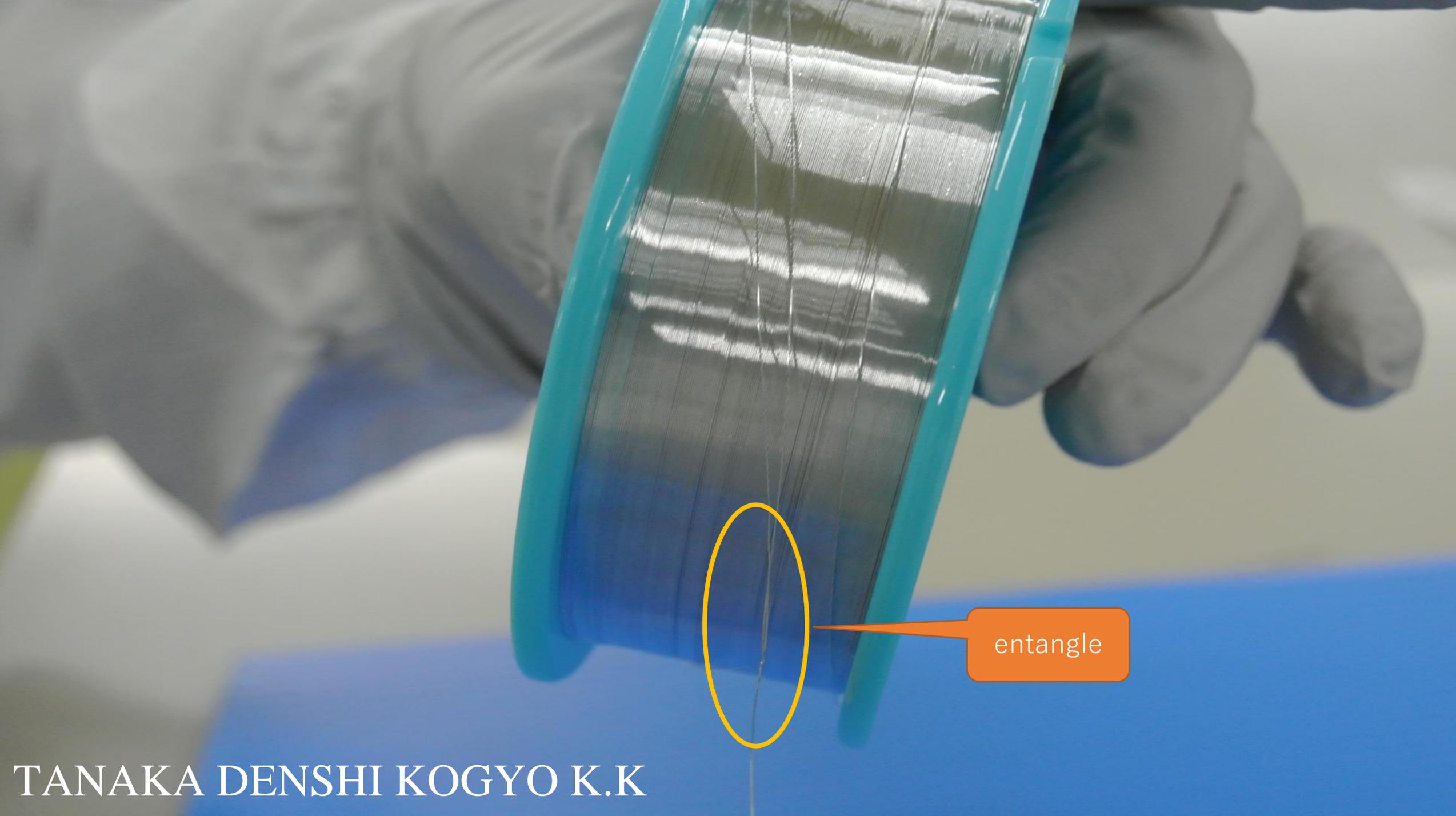
4.How to remove entangled wire

TANAKA DENSHI KOGYO K.K
Quality Assurance Dpt.

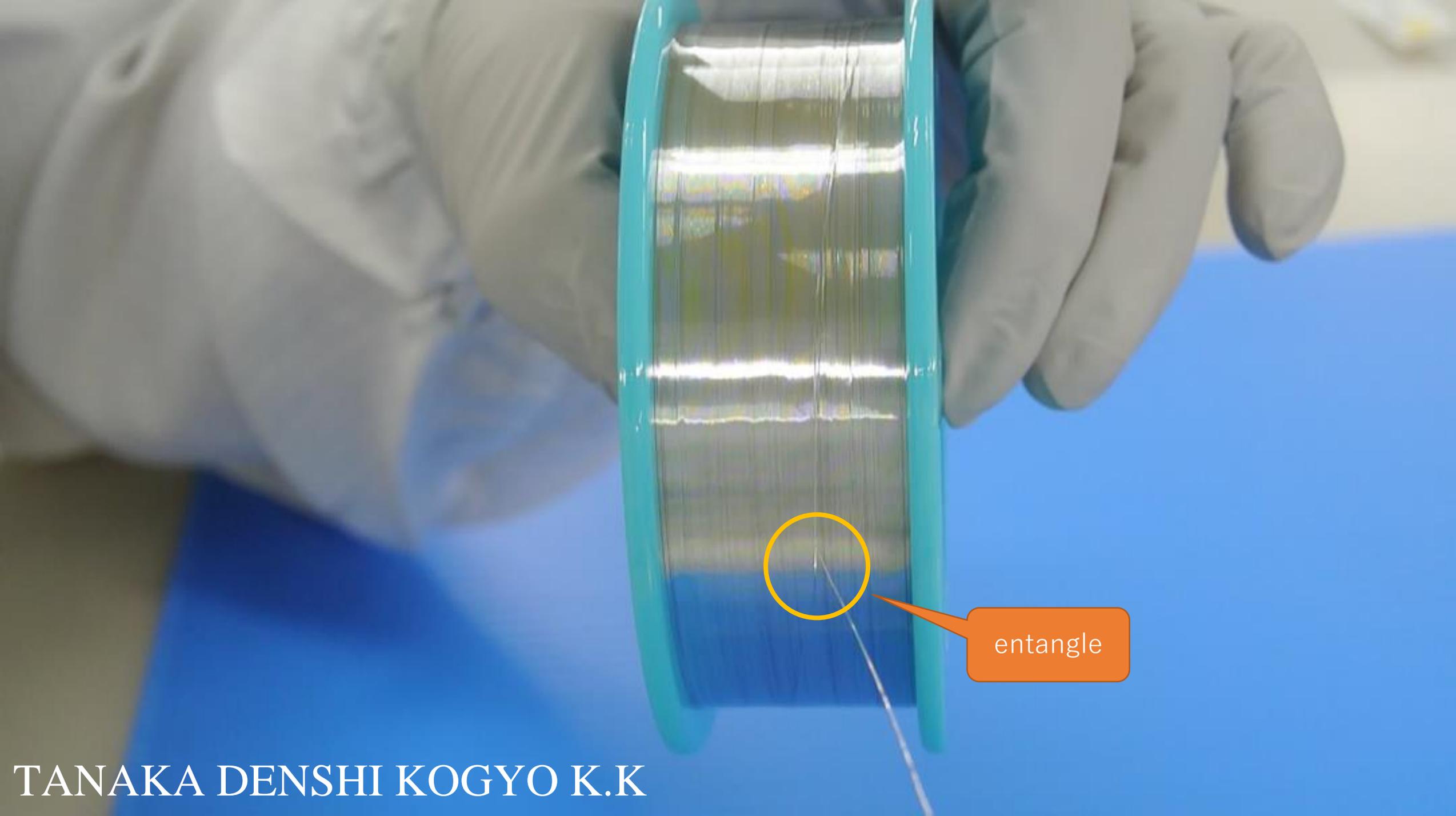
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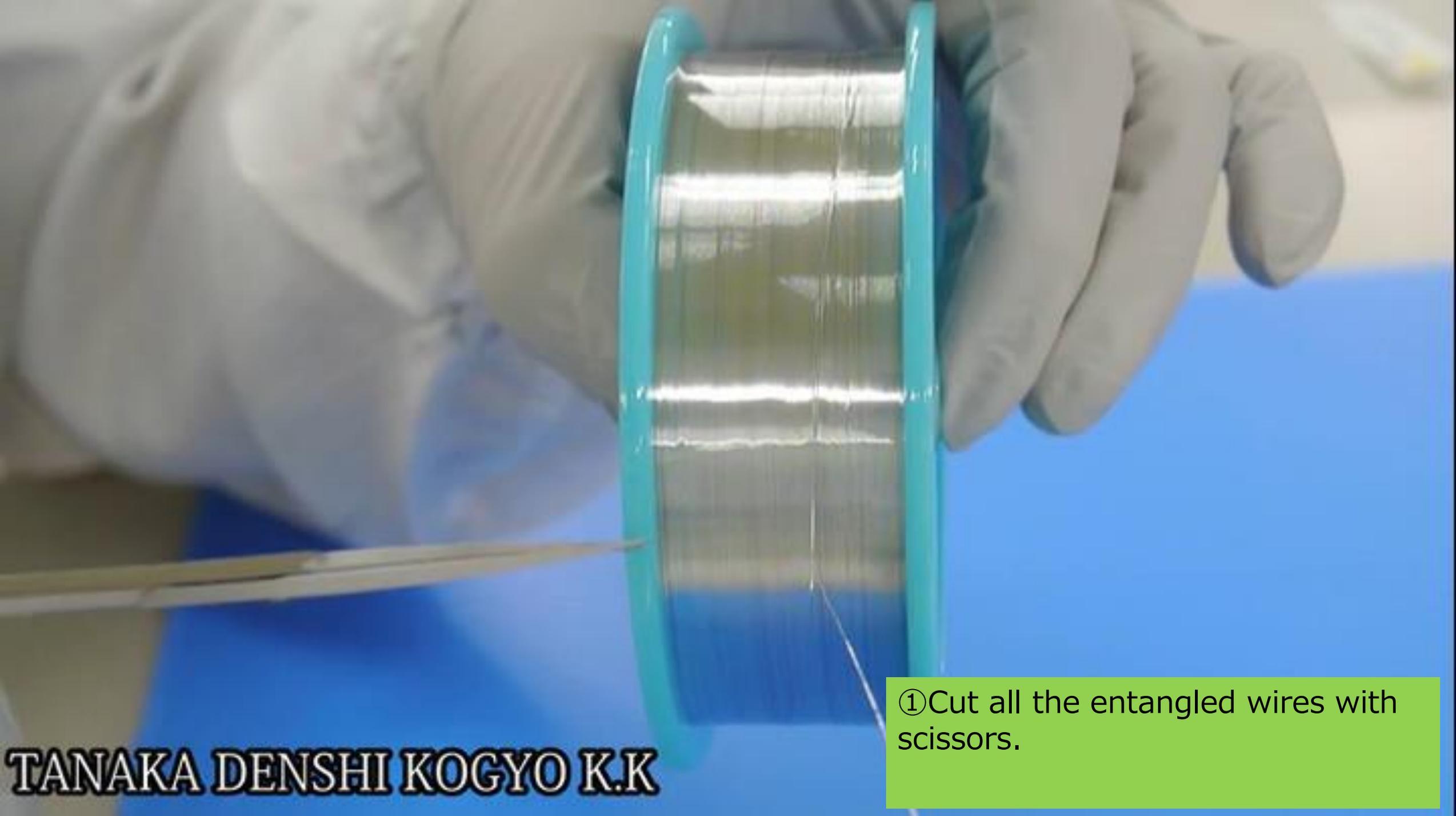


entangle



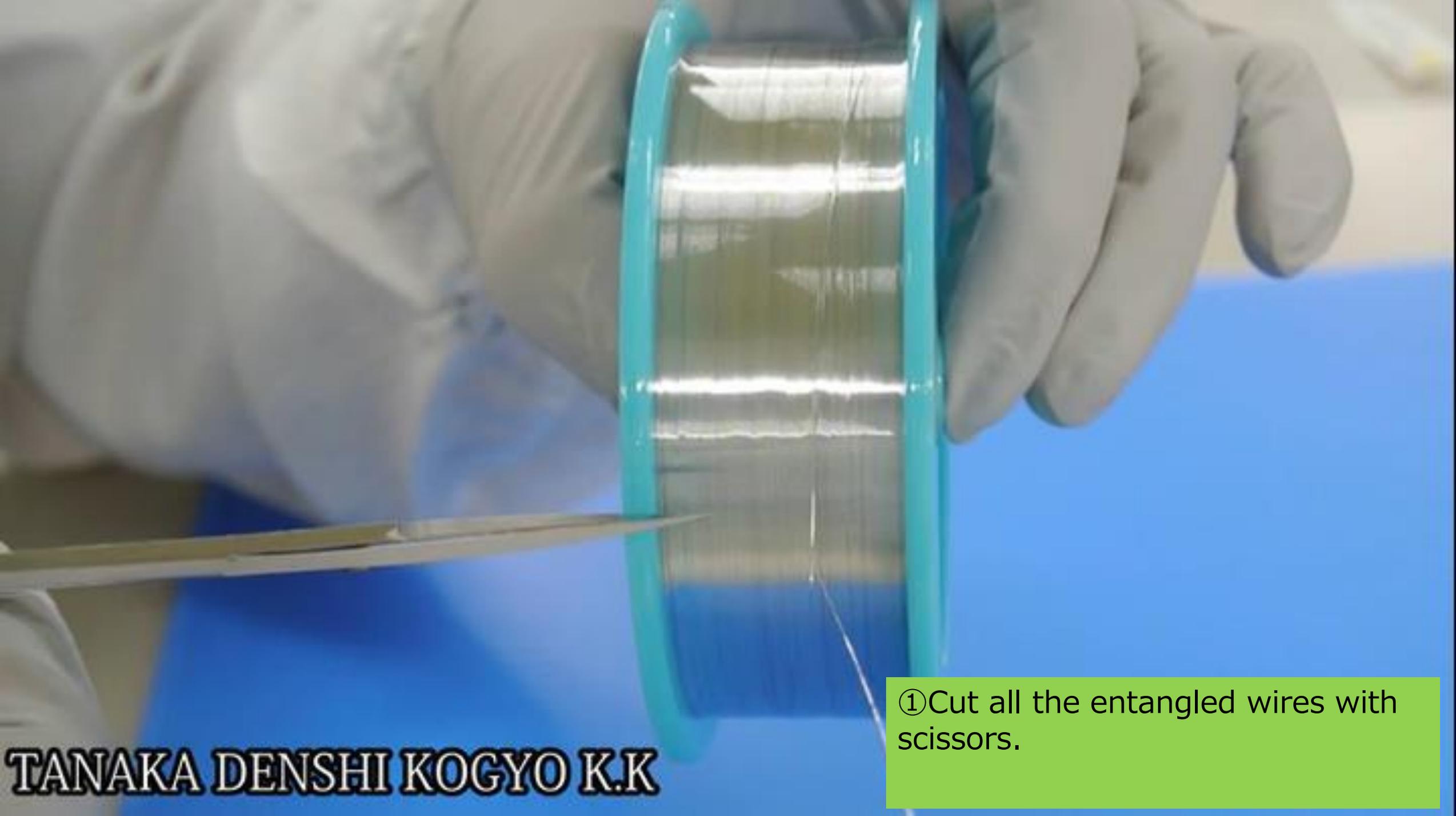
entangle

① Cut all the entangled wires with scissors.



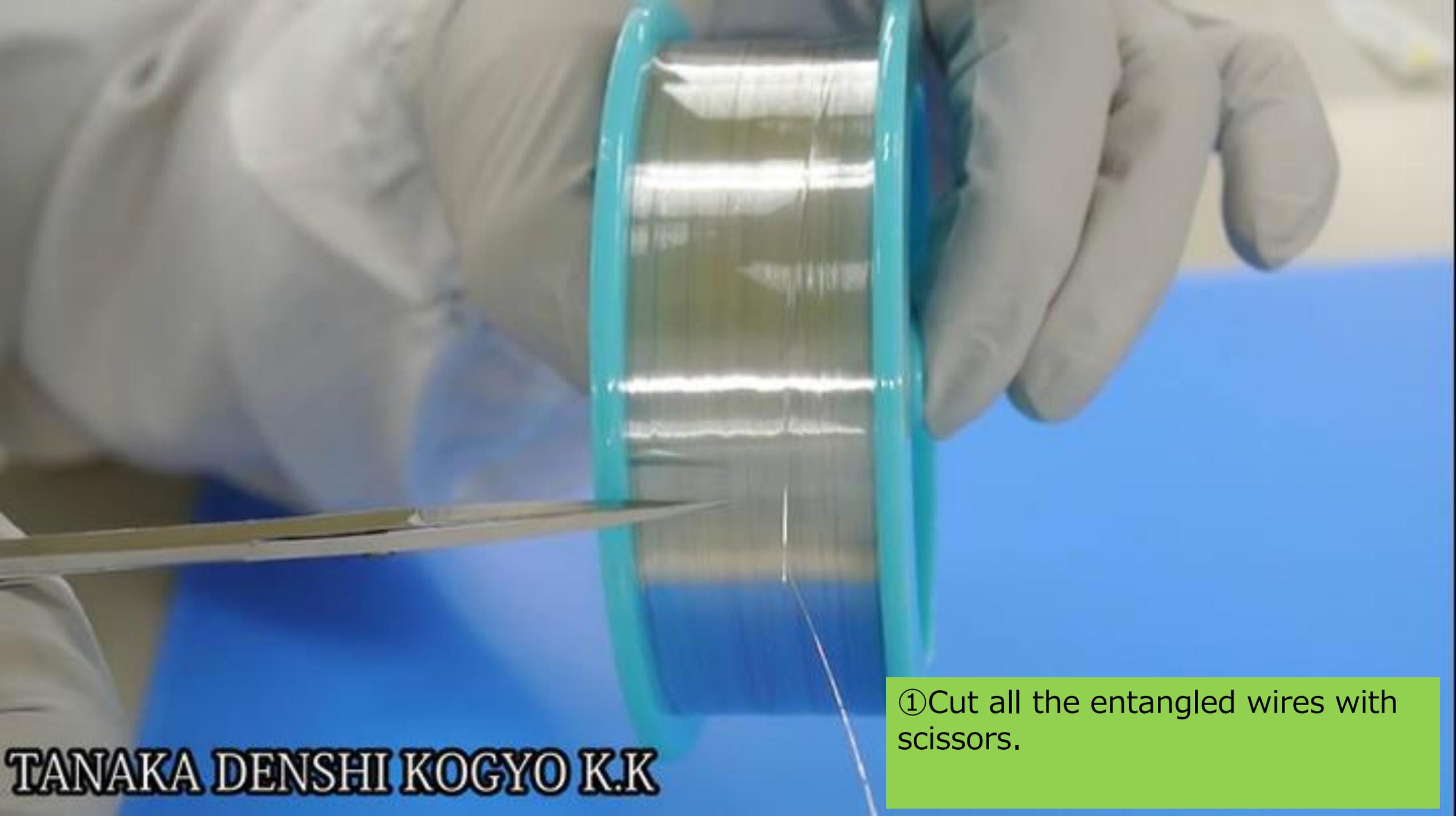
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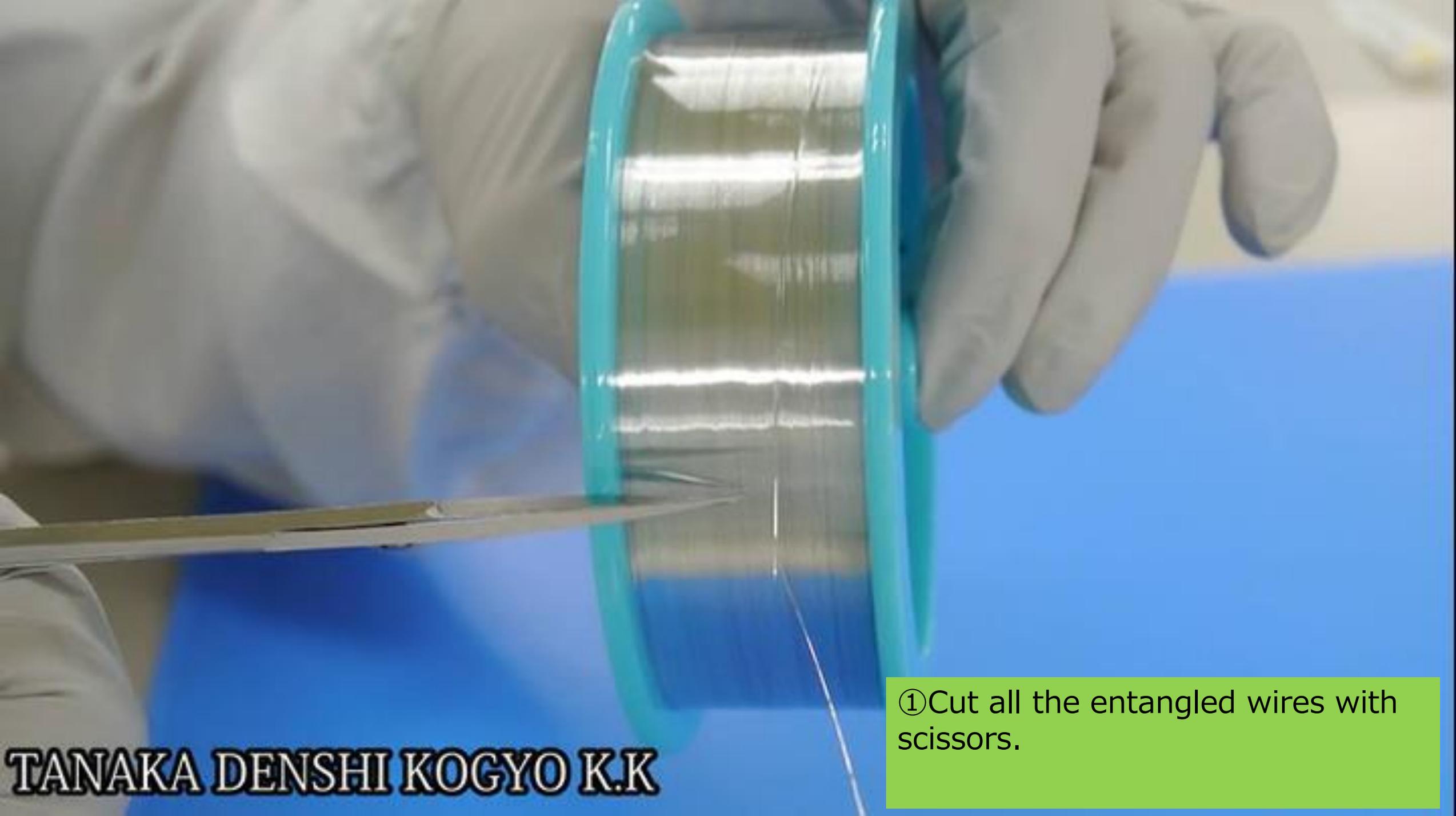
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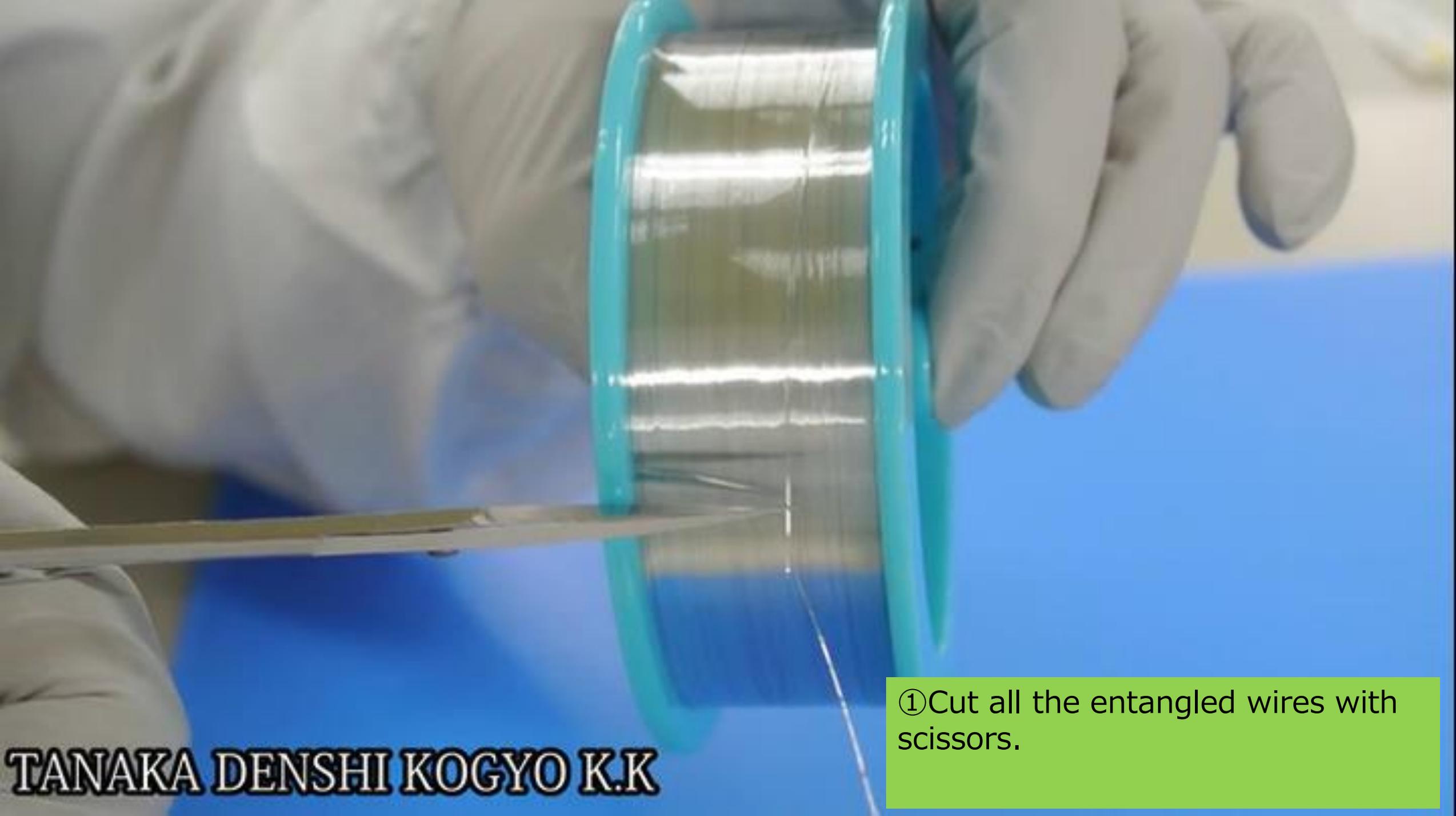
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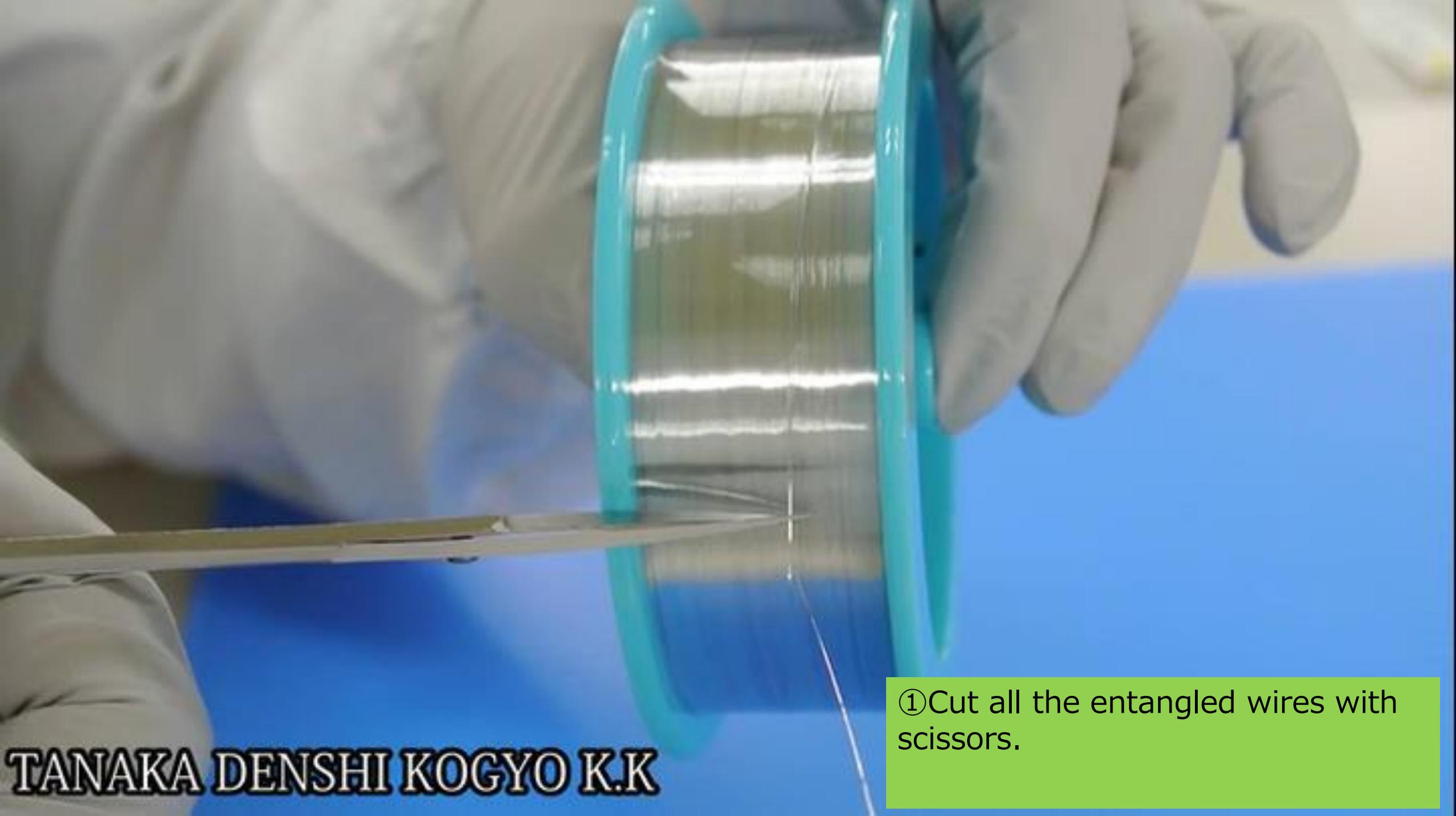
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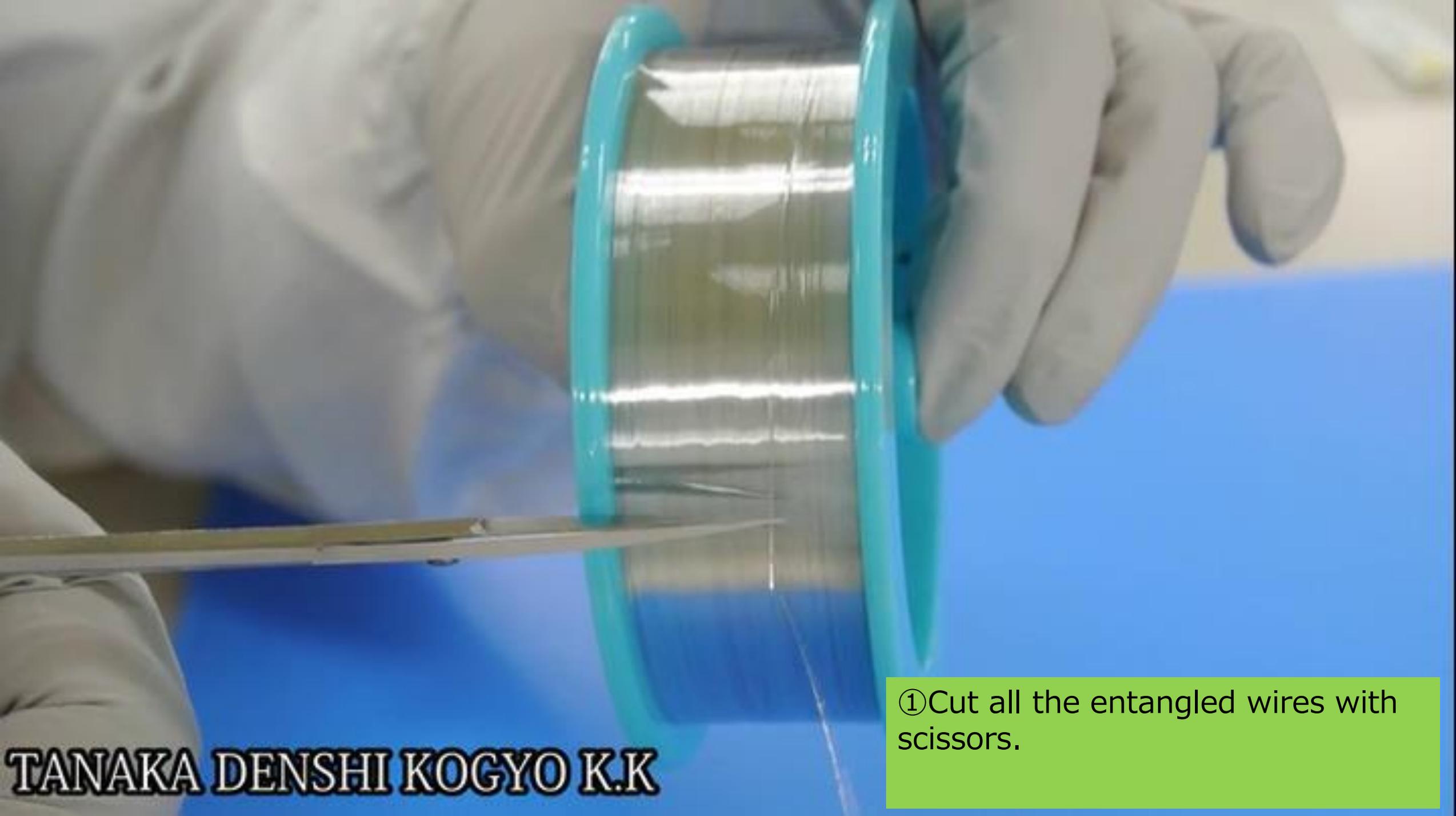
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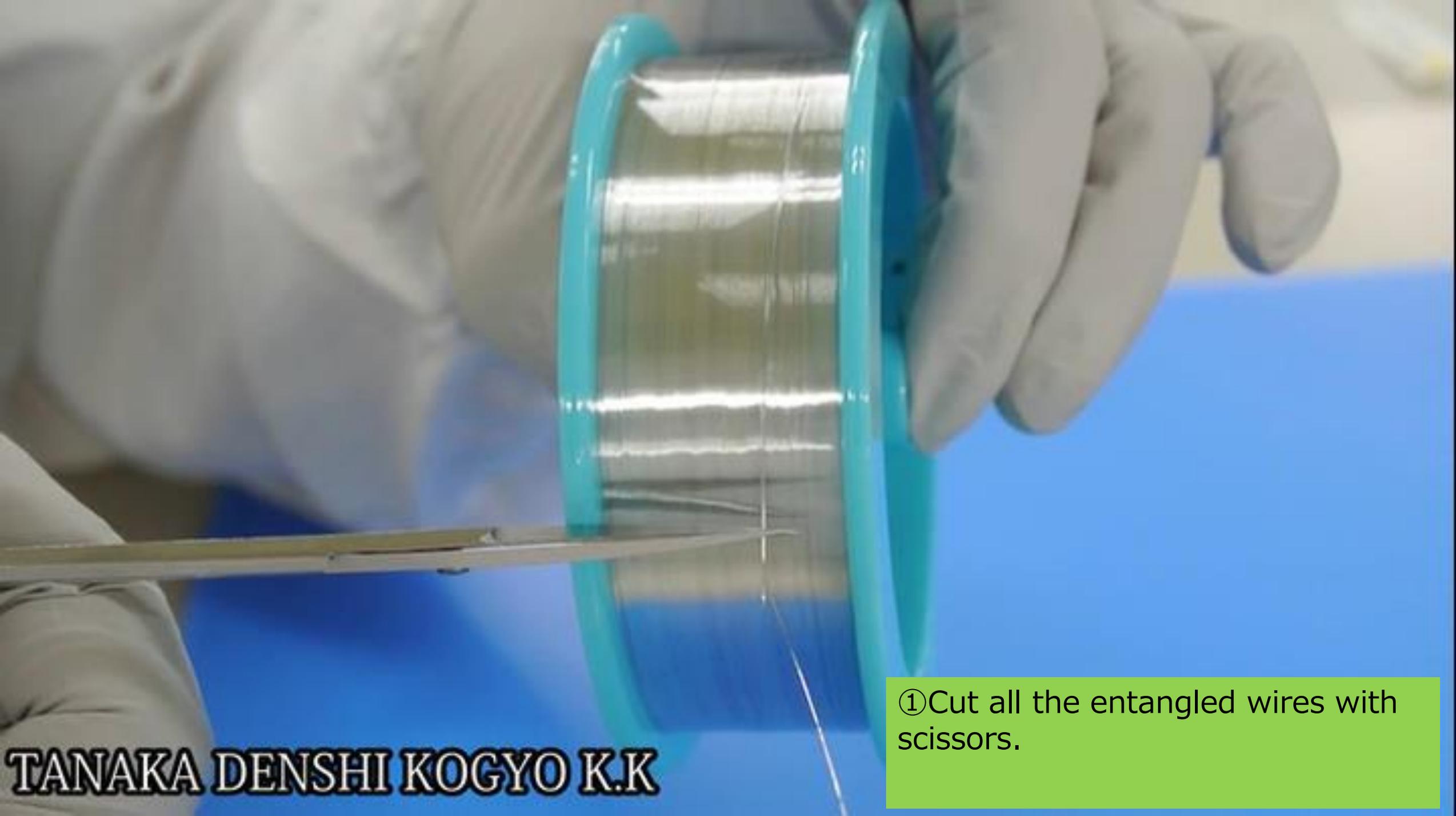
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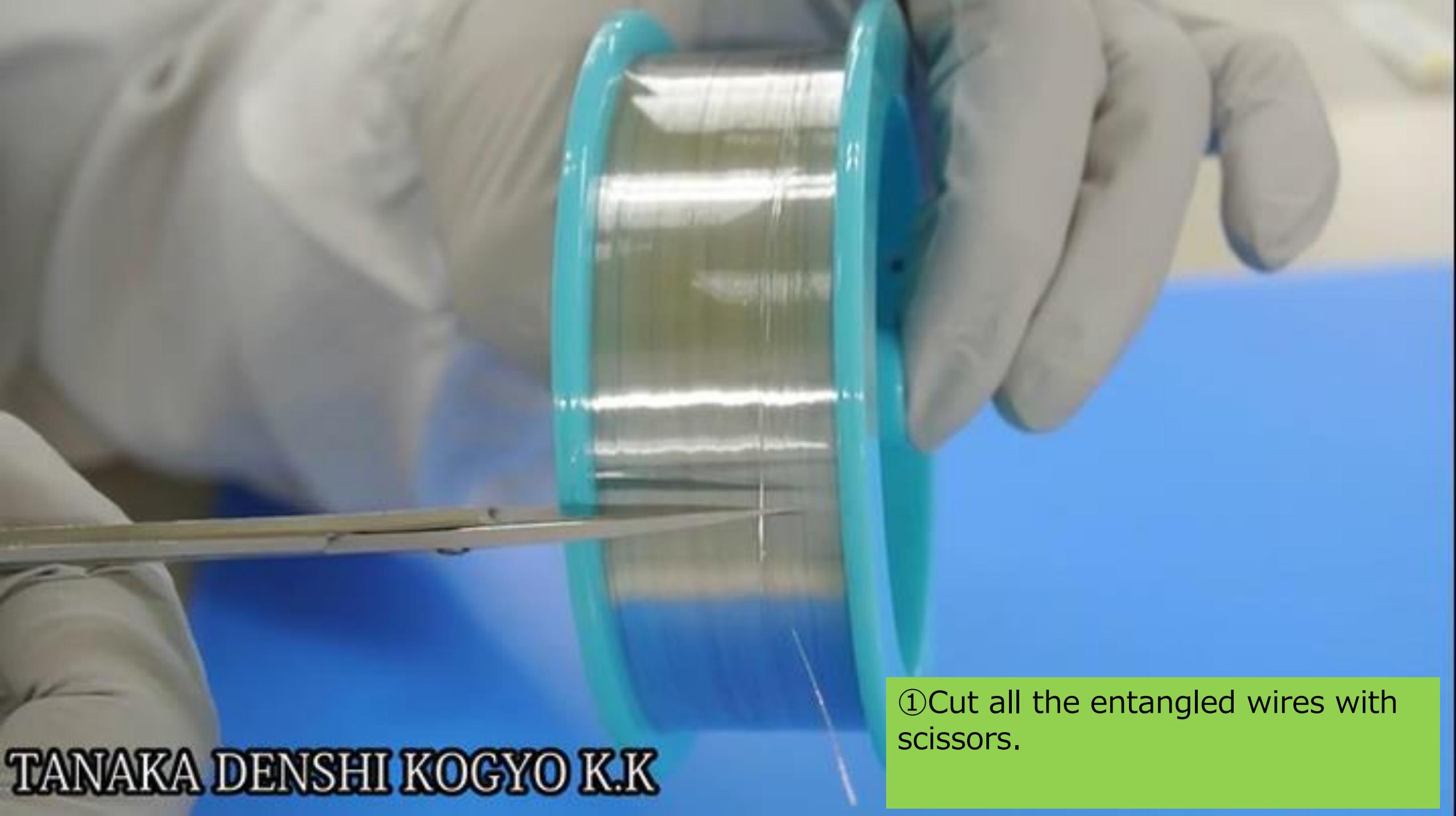
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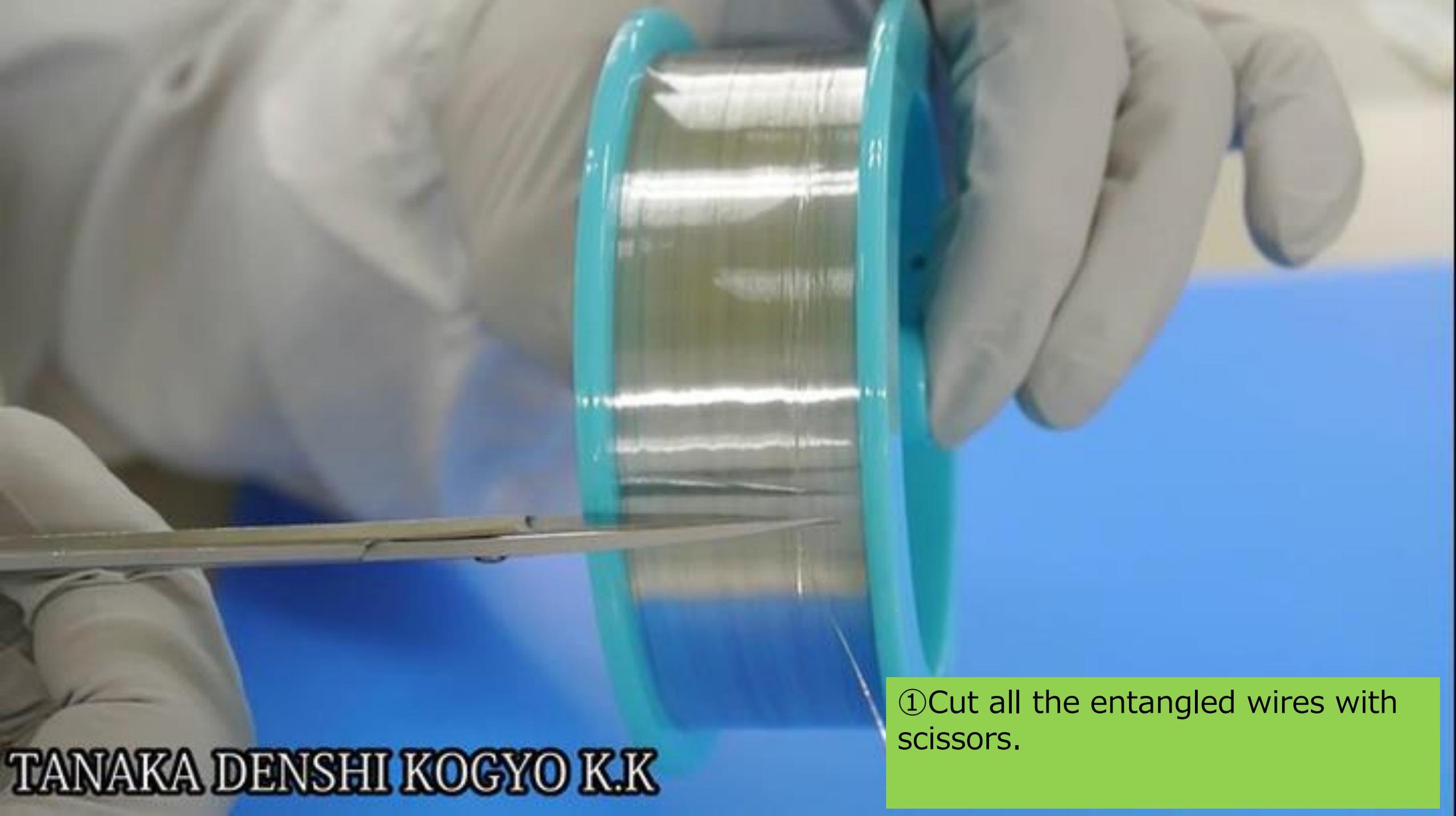
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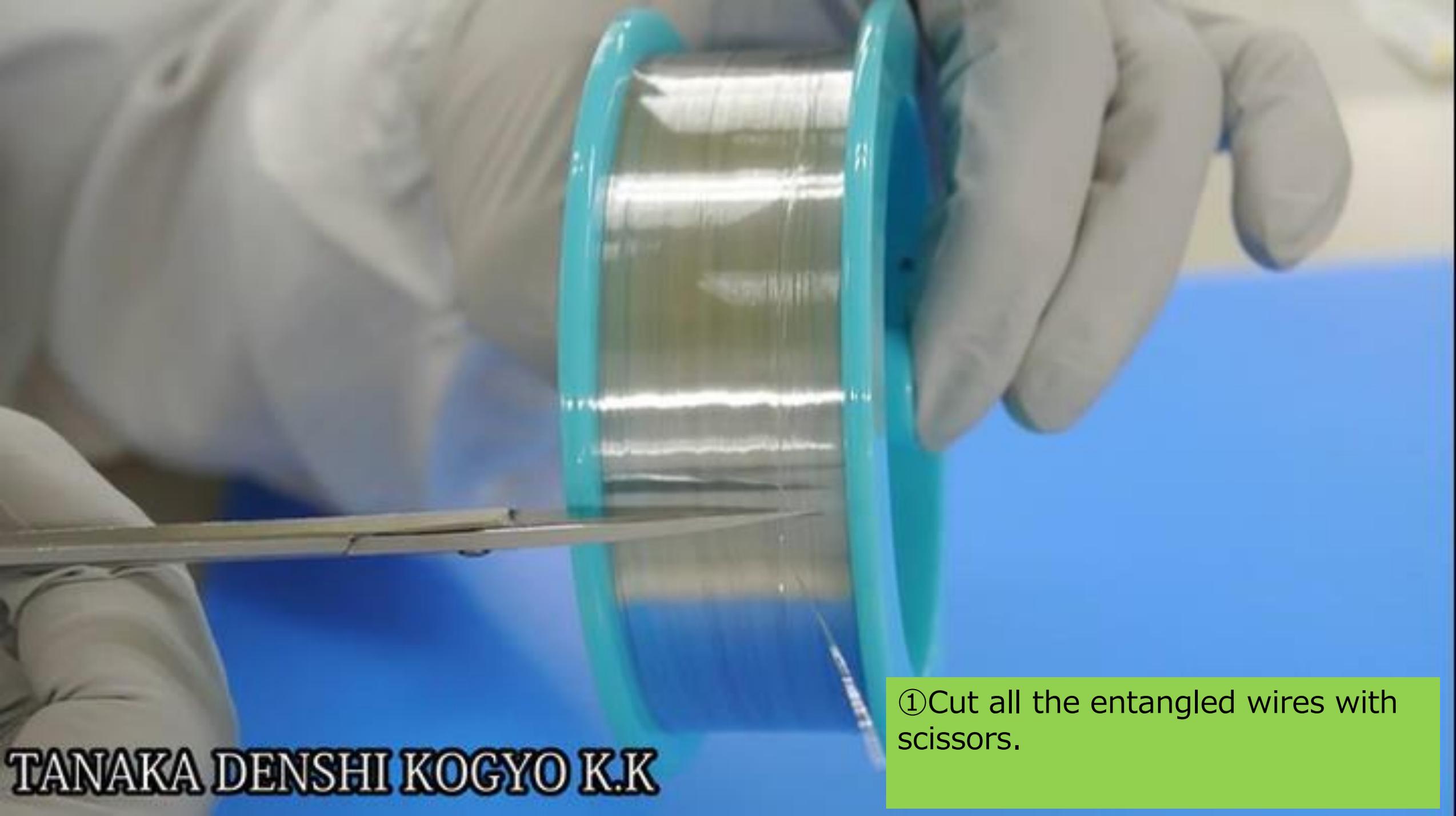
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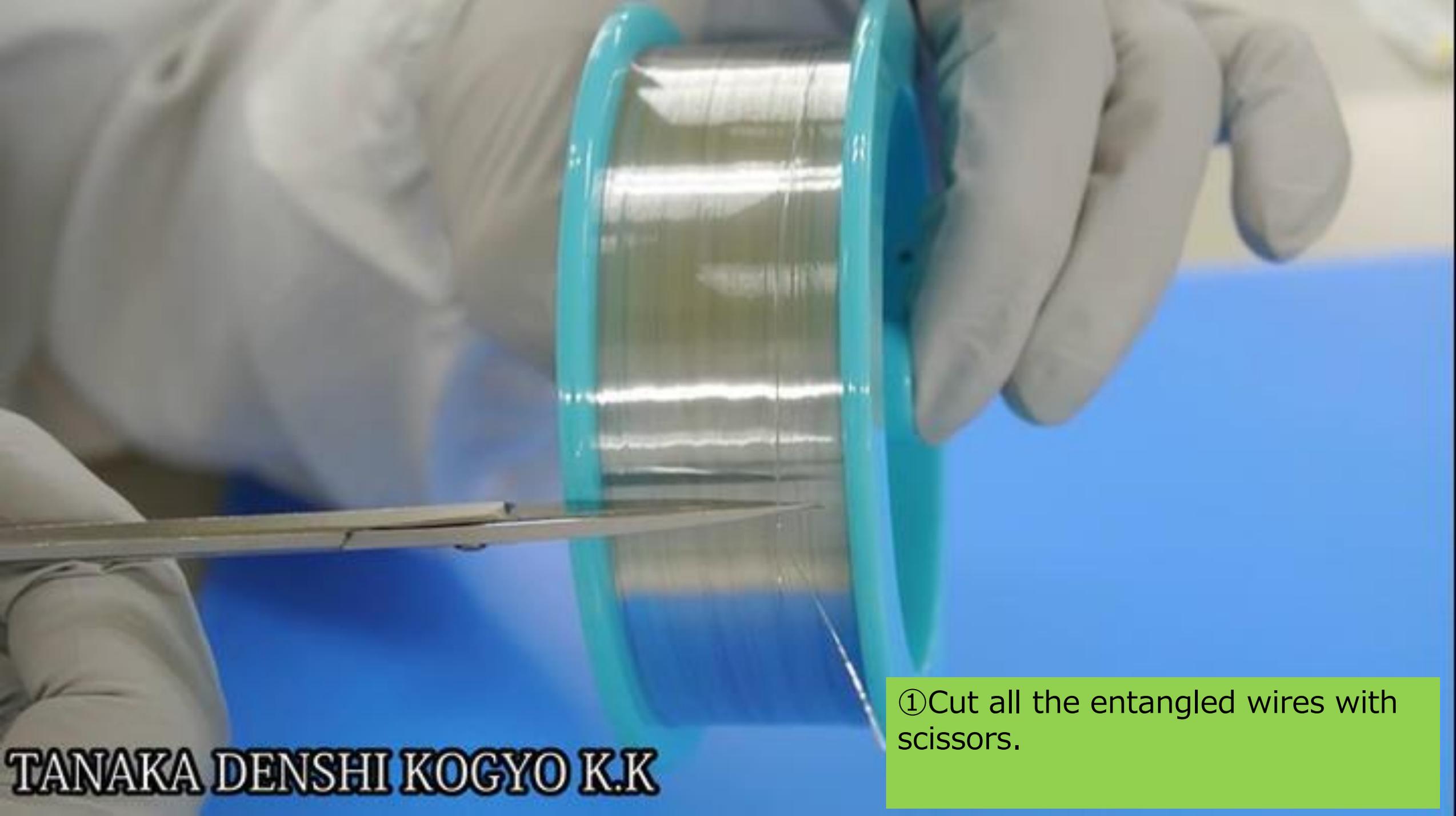


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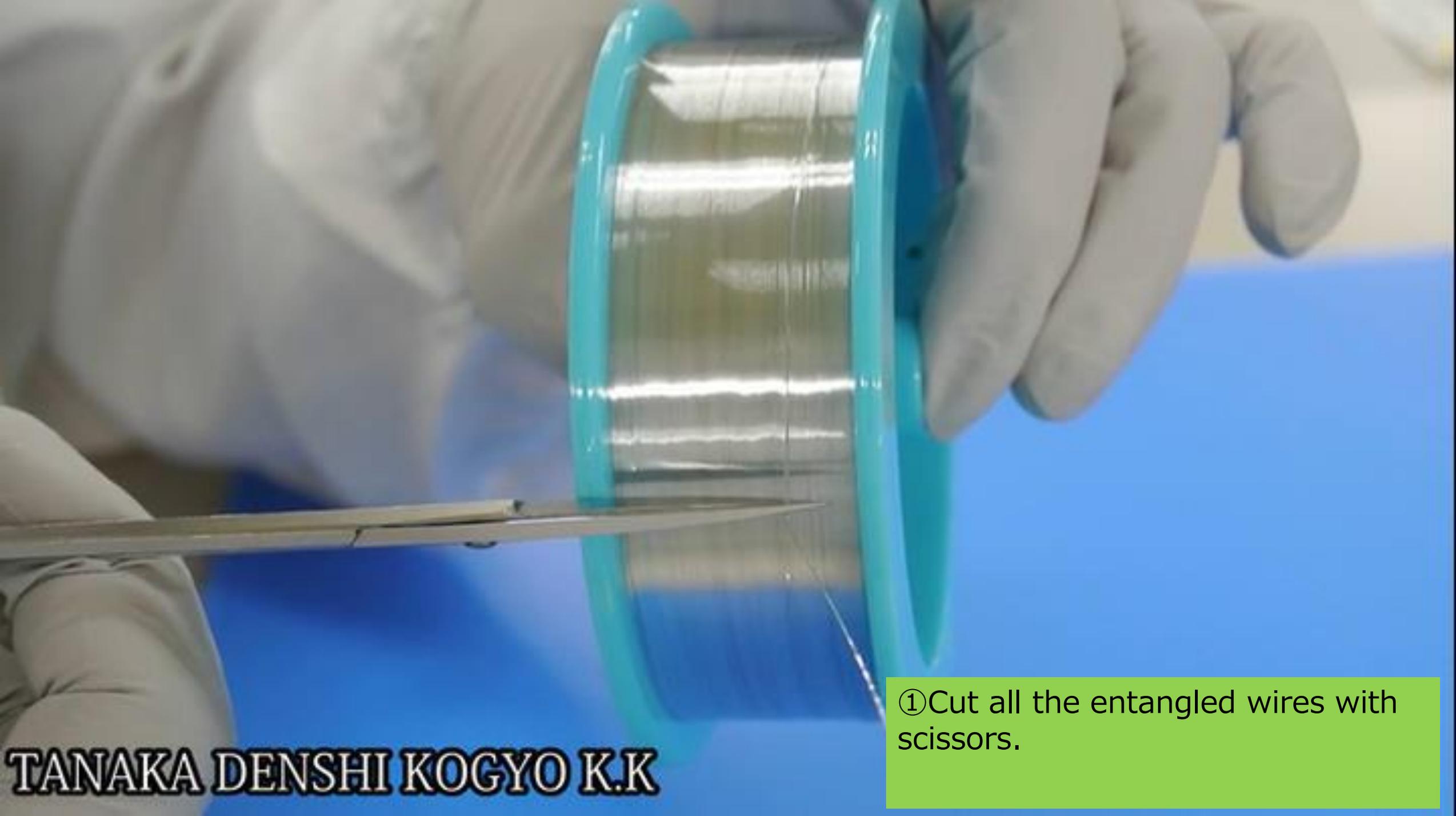


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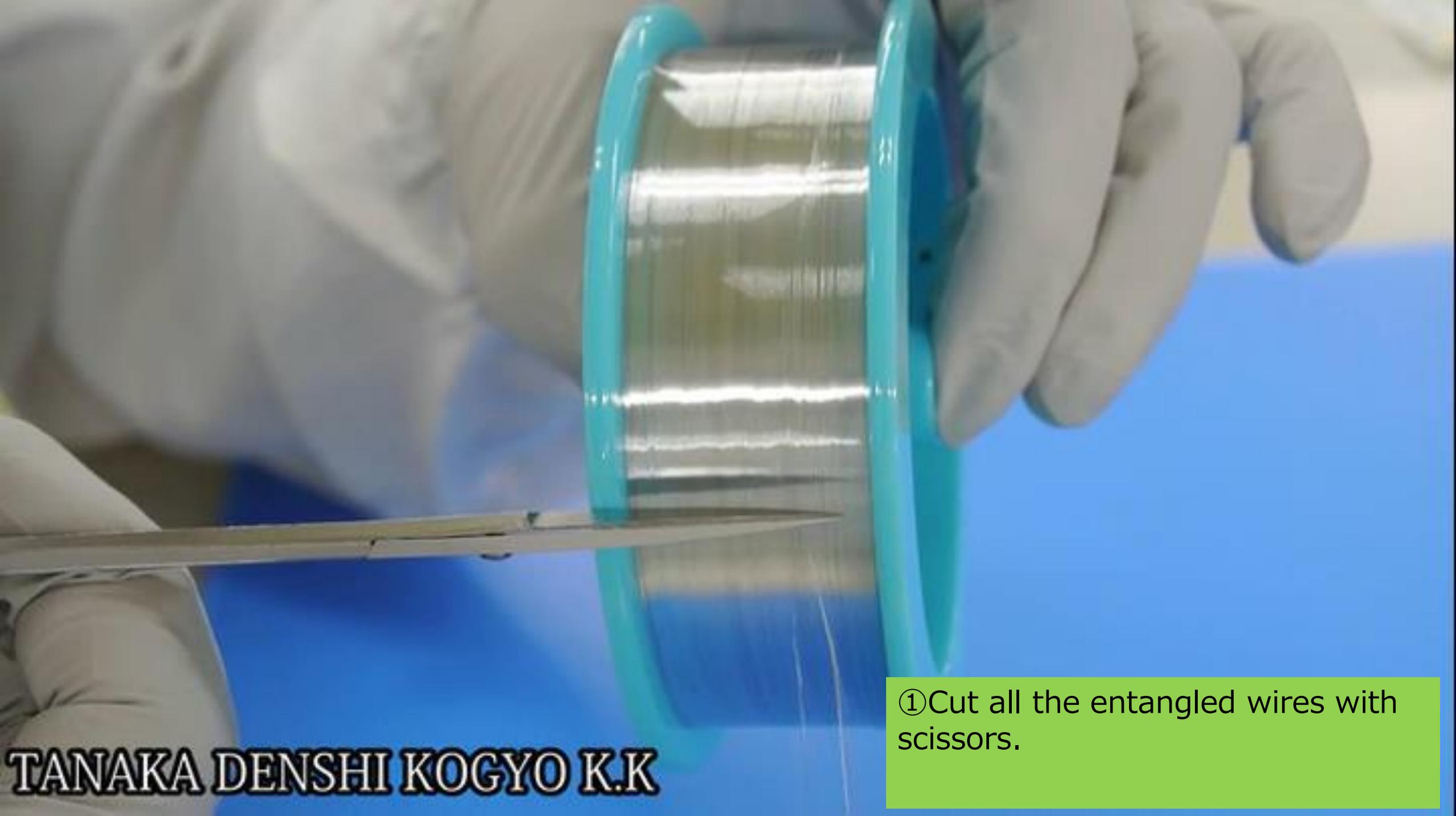
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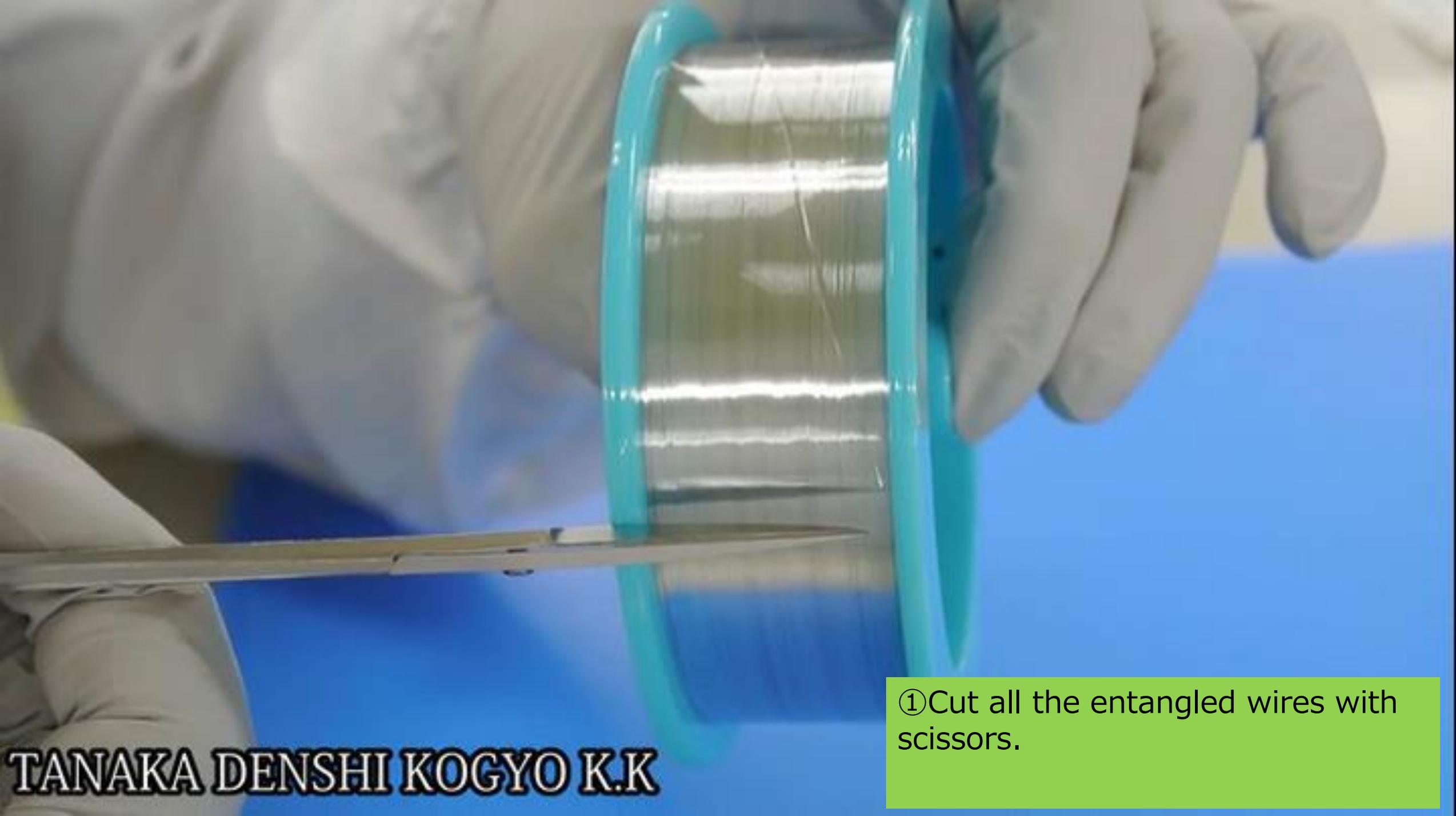
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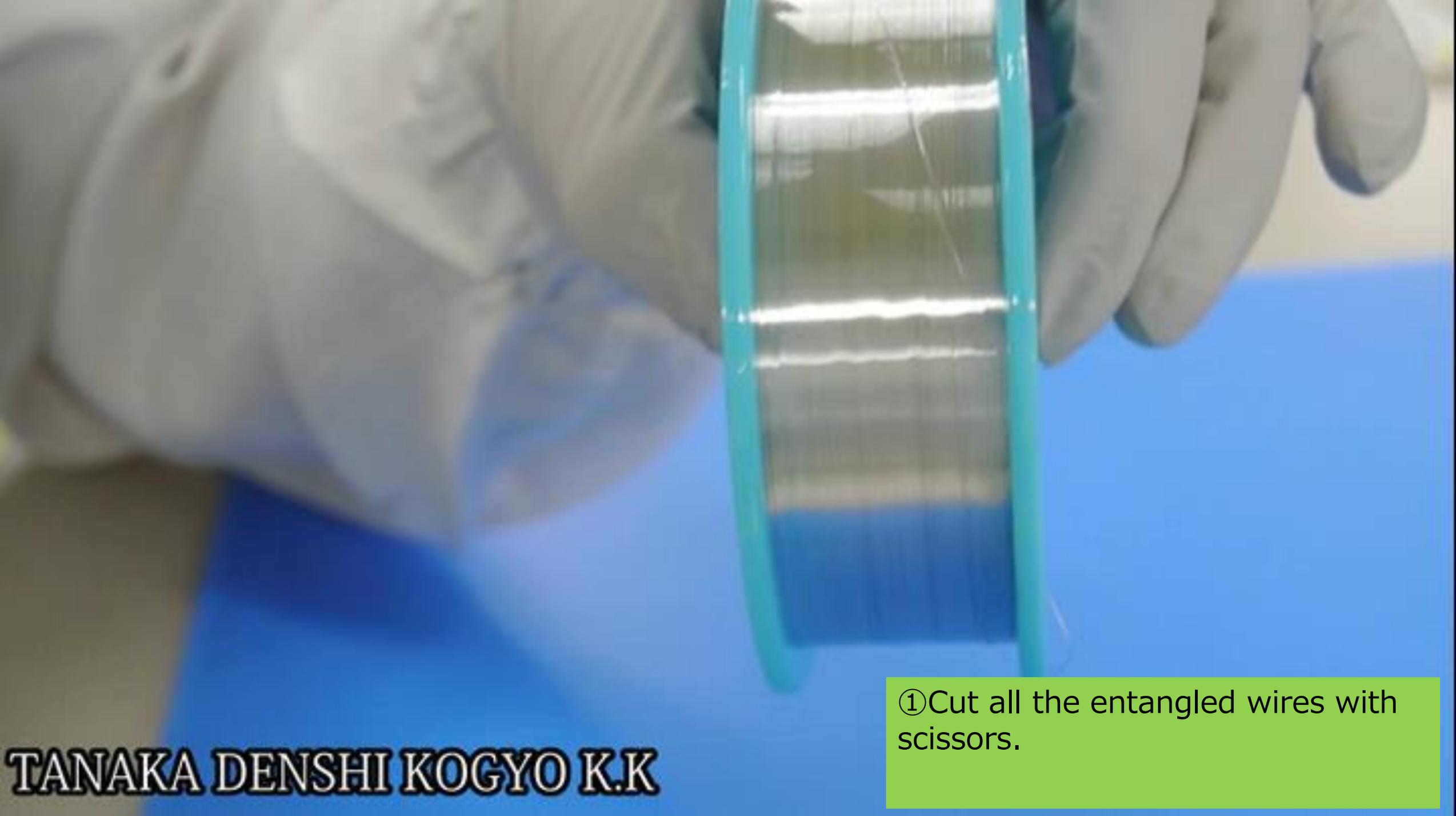
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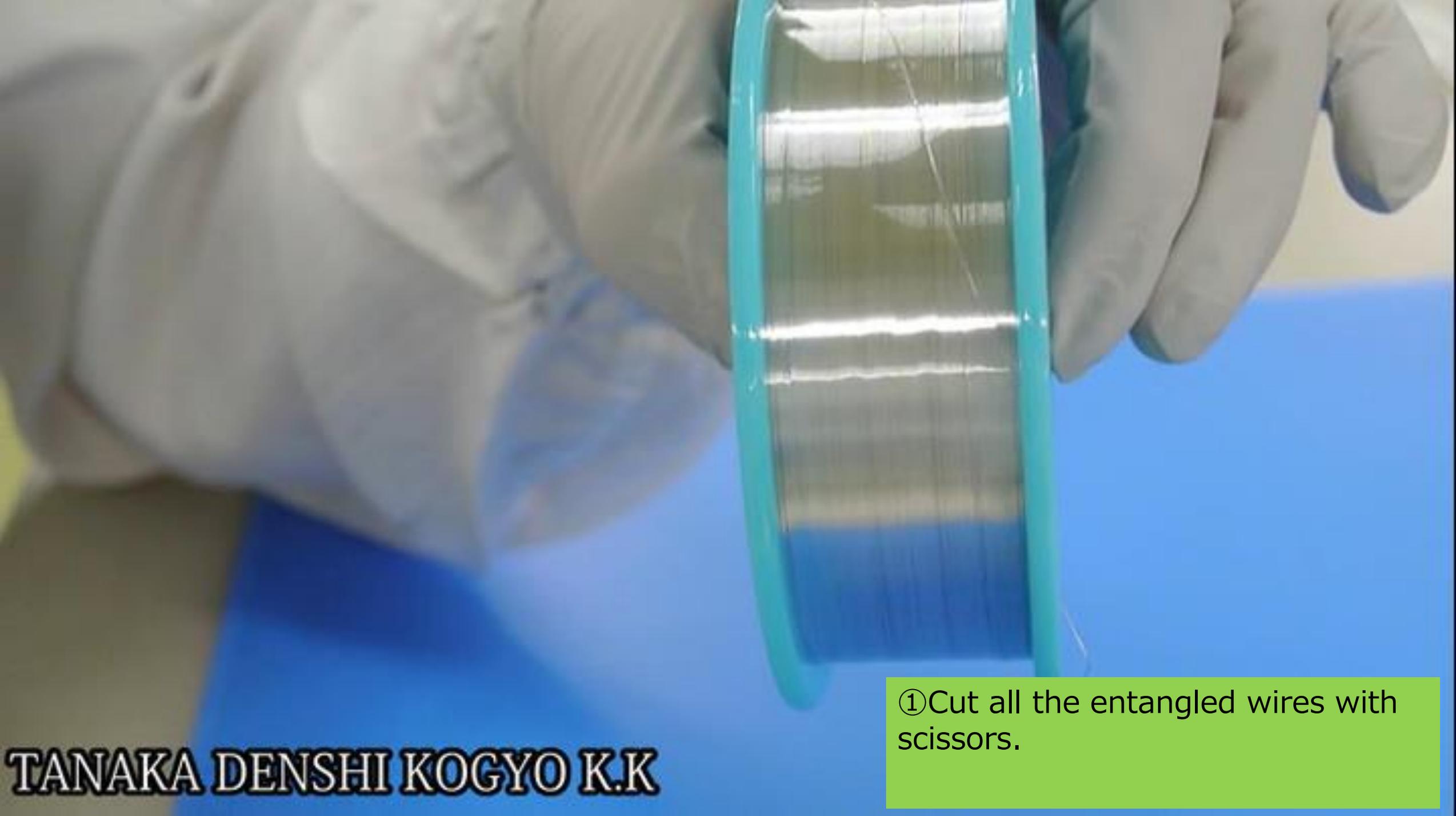


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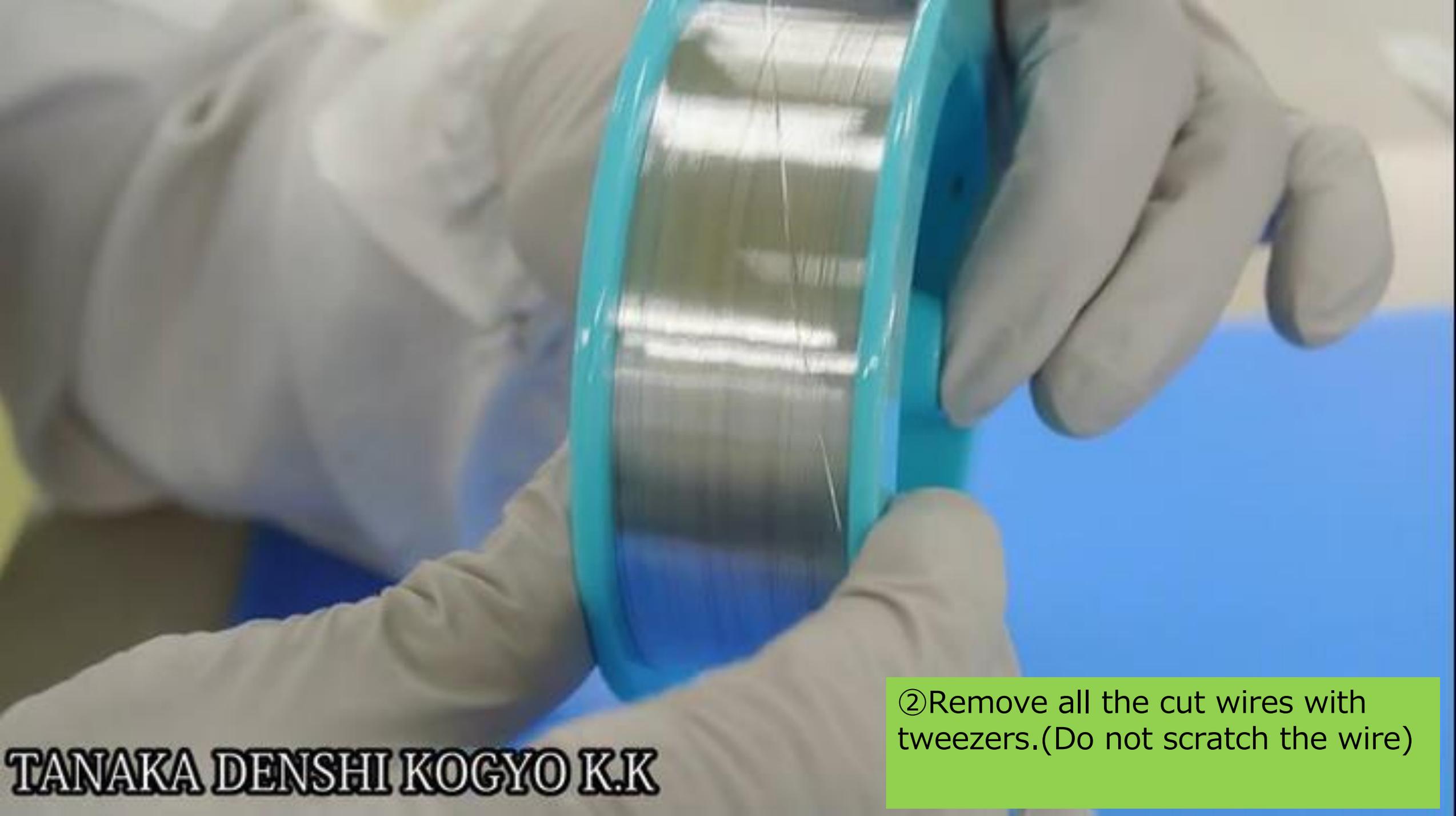
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② Remove all the cut wires with tweezers. (Do not scratch the wire)



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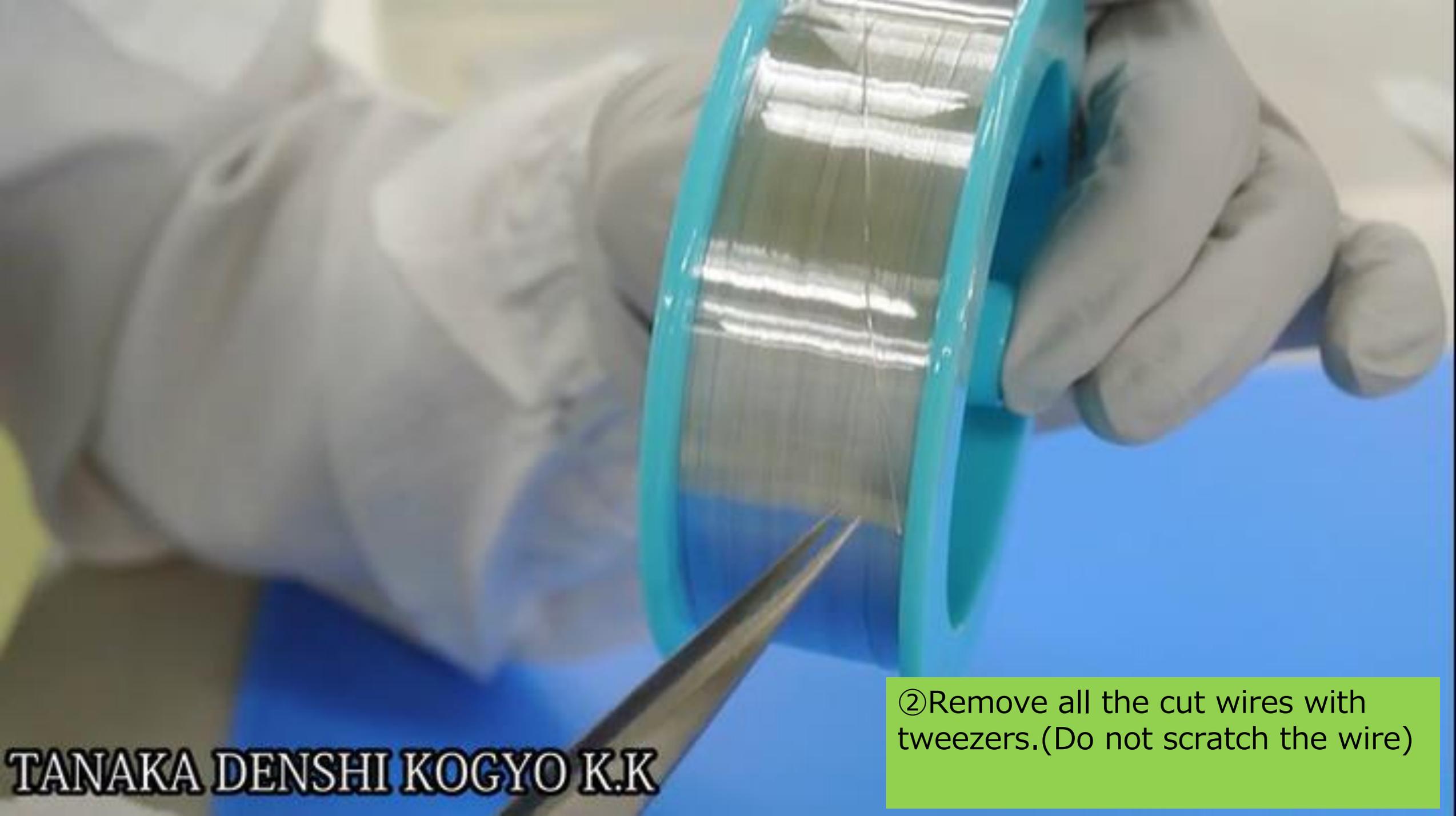


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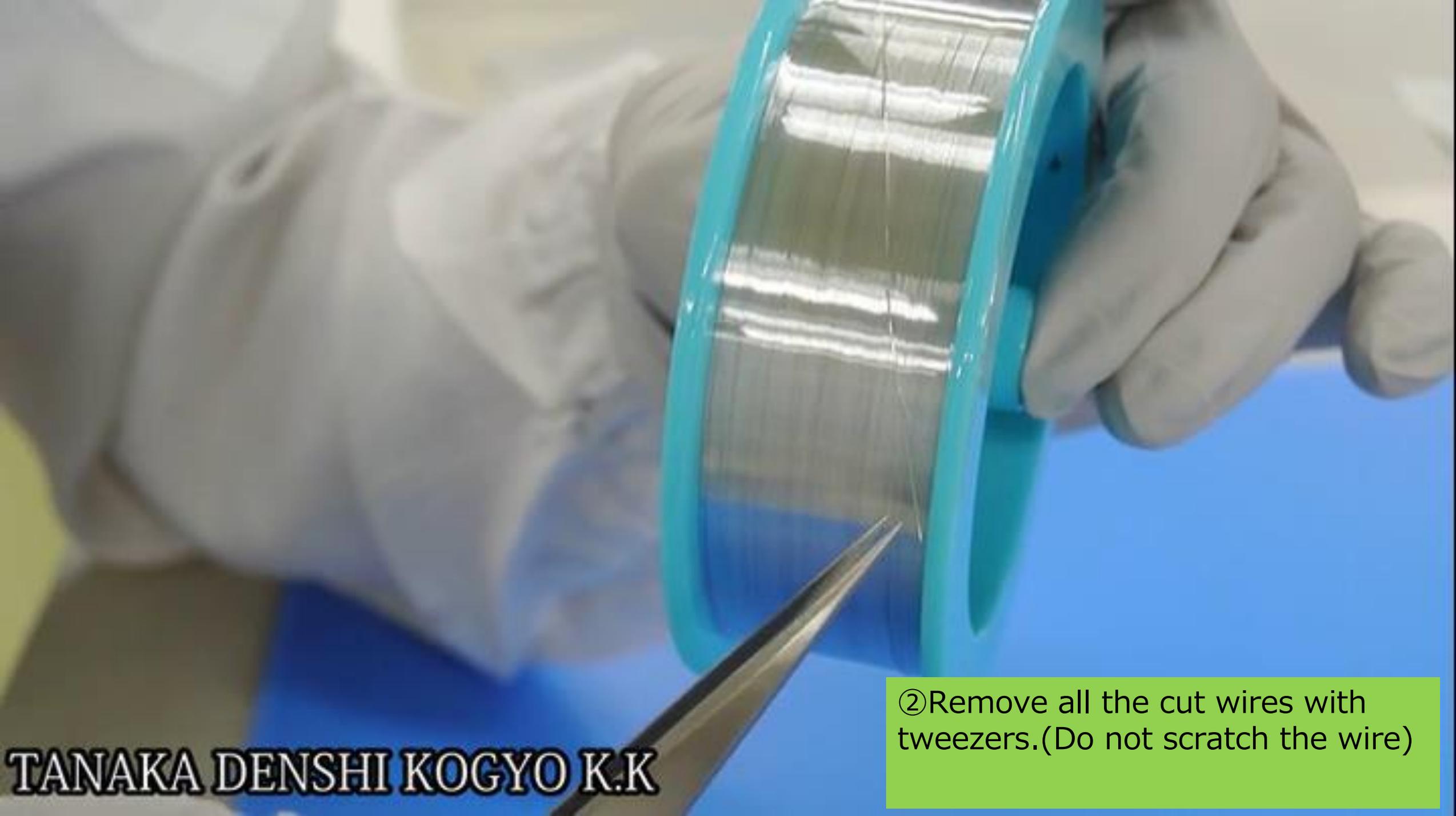
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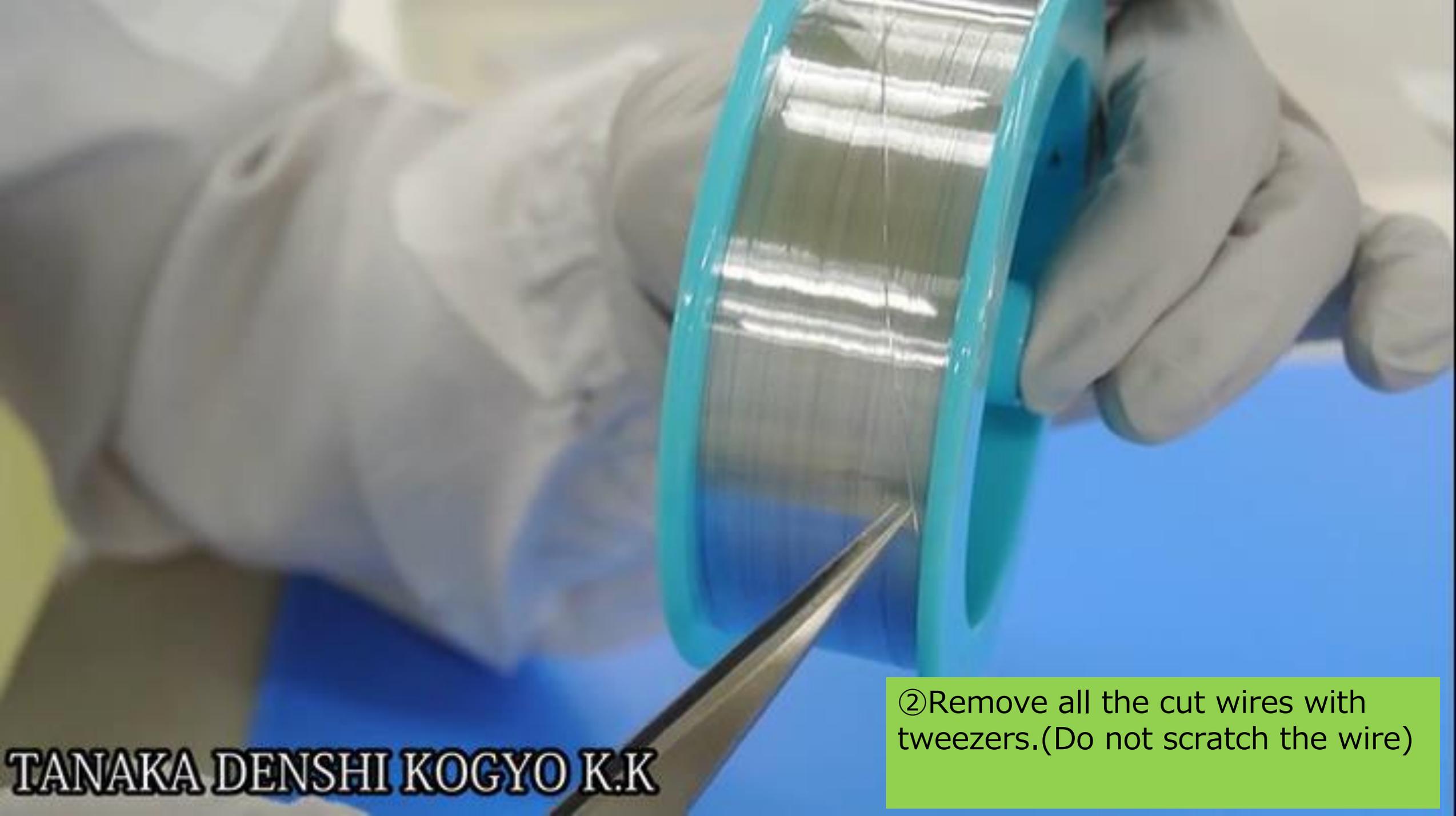
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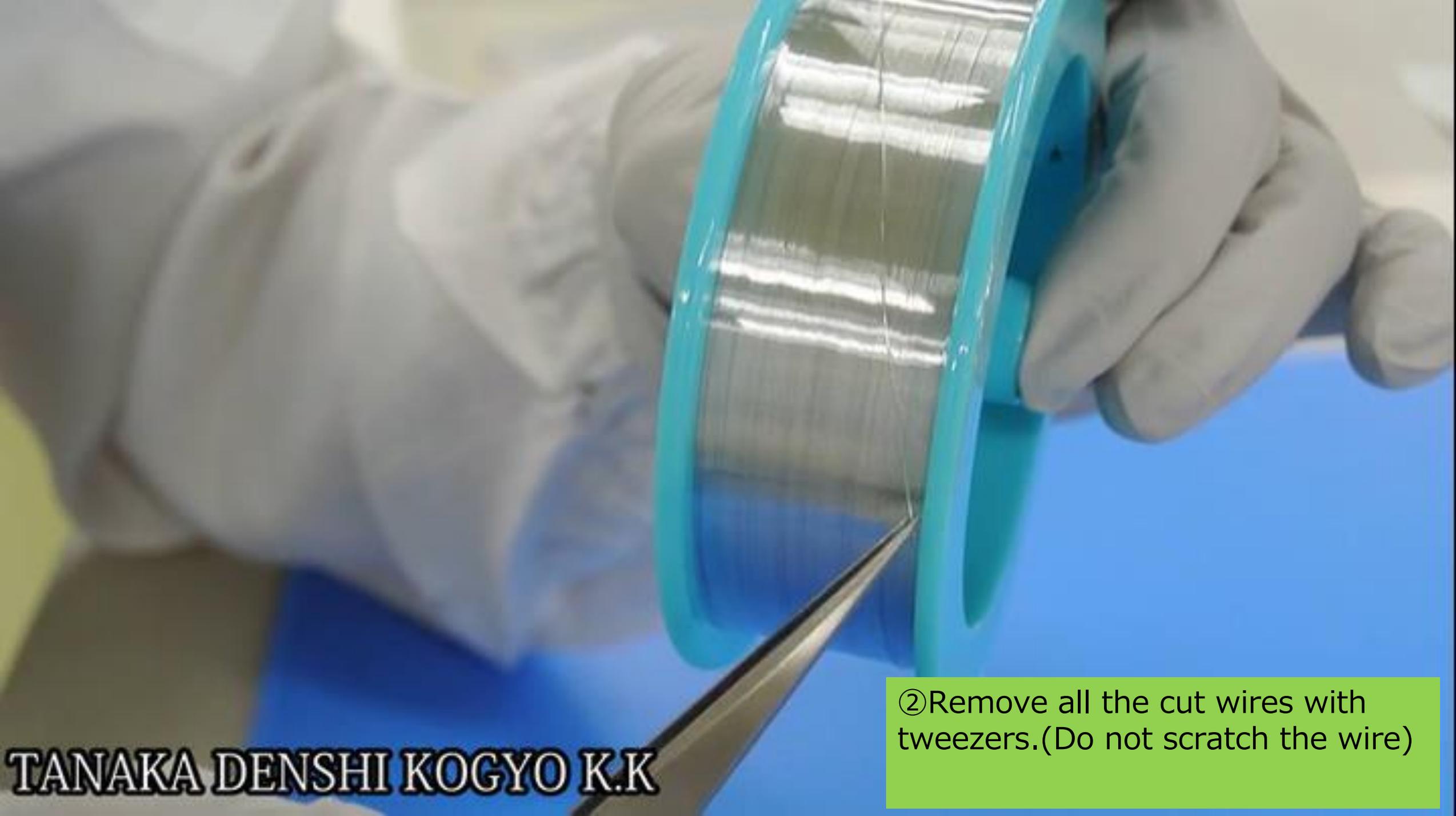


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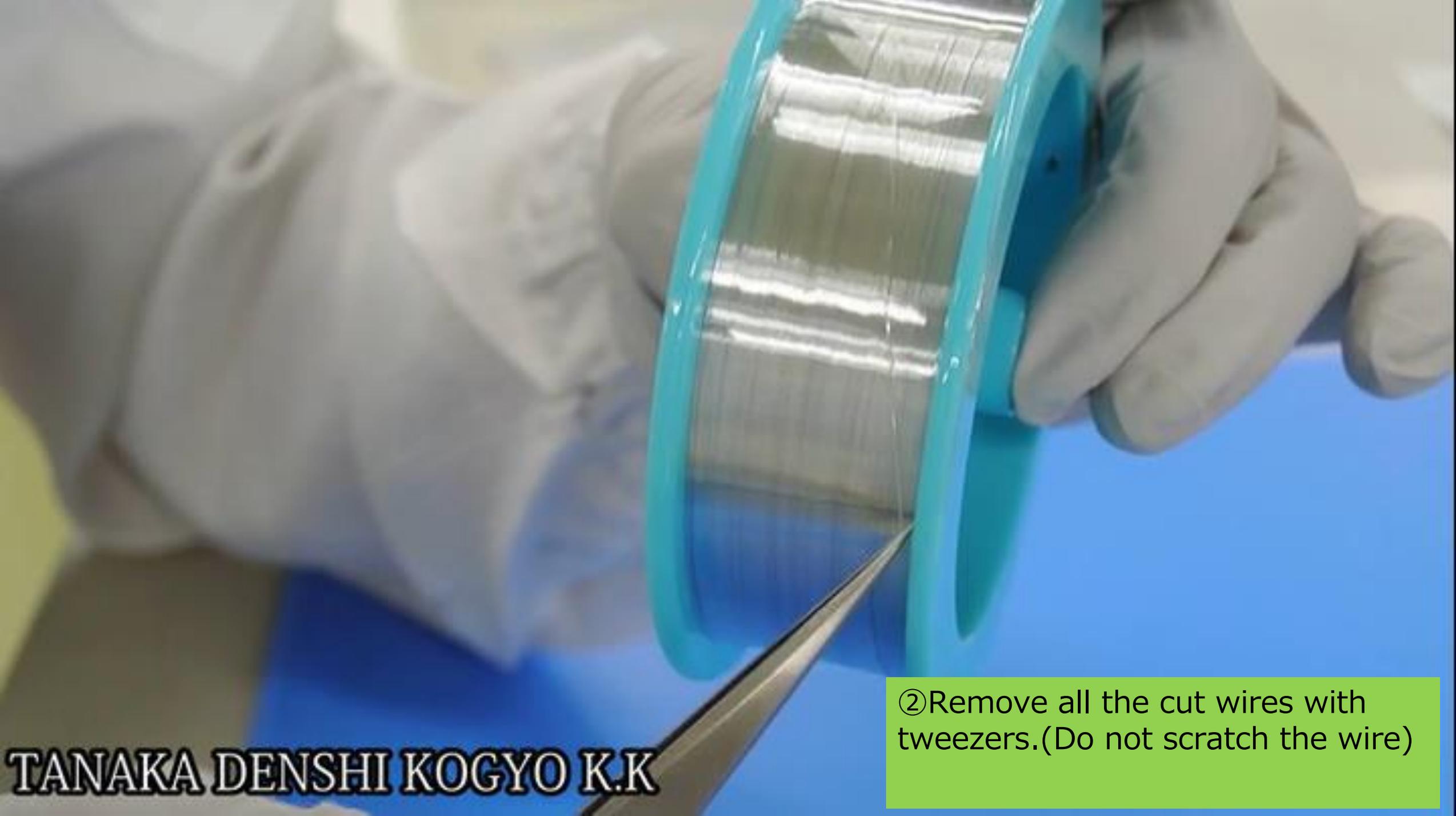


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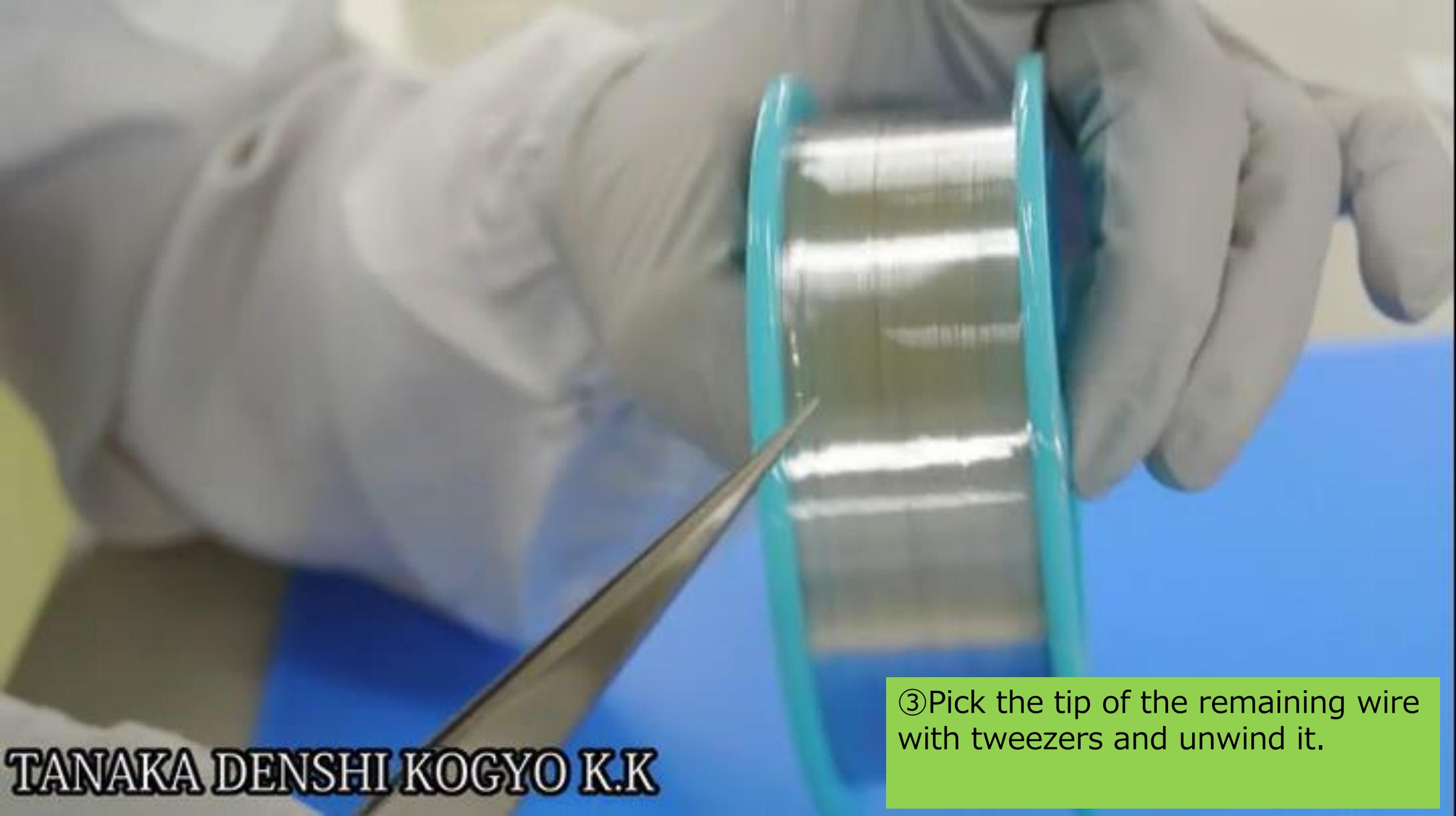


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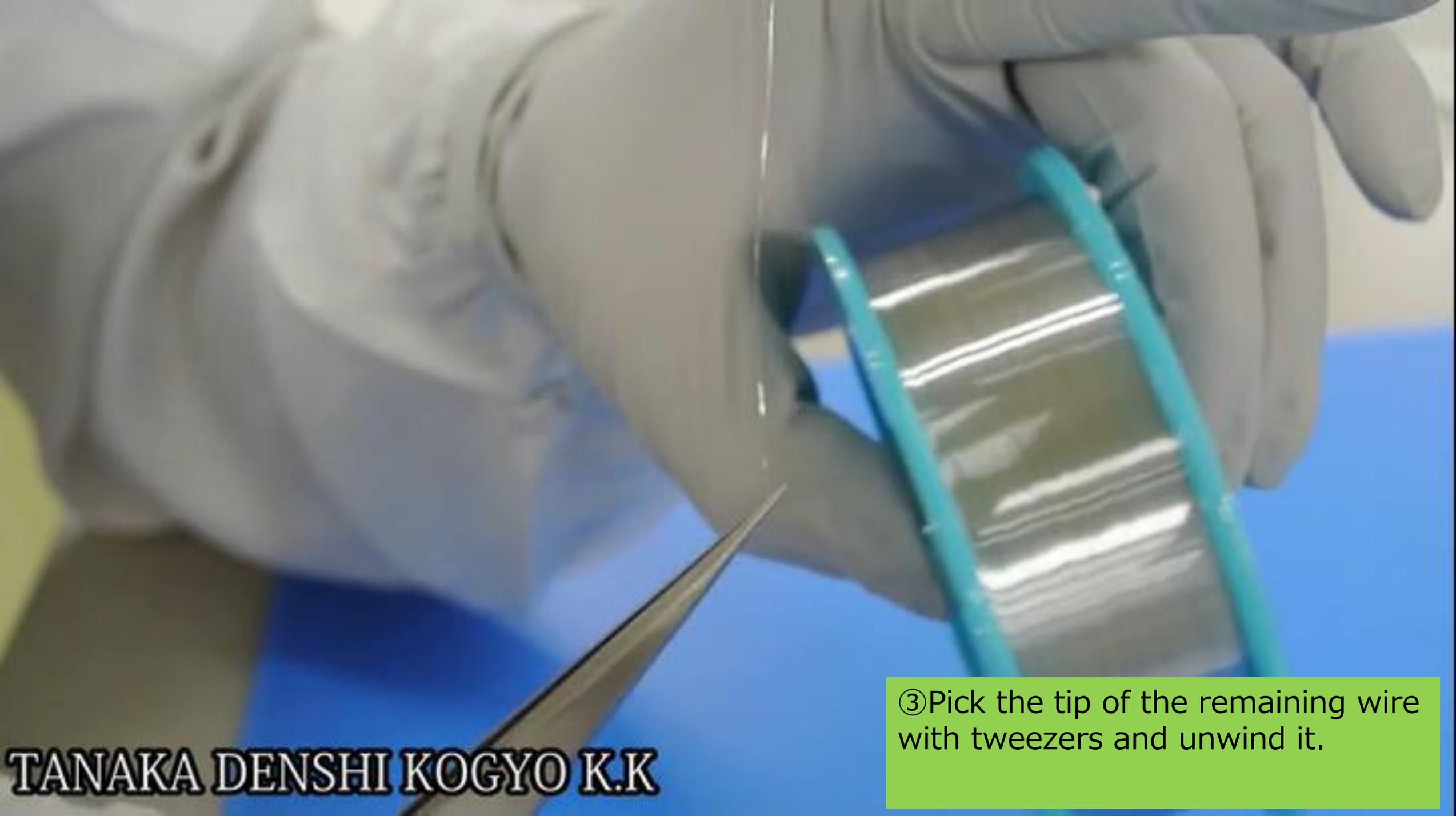
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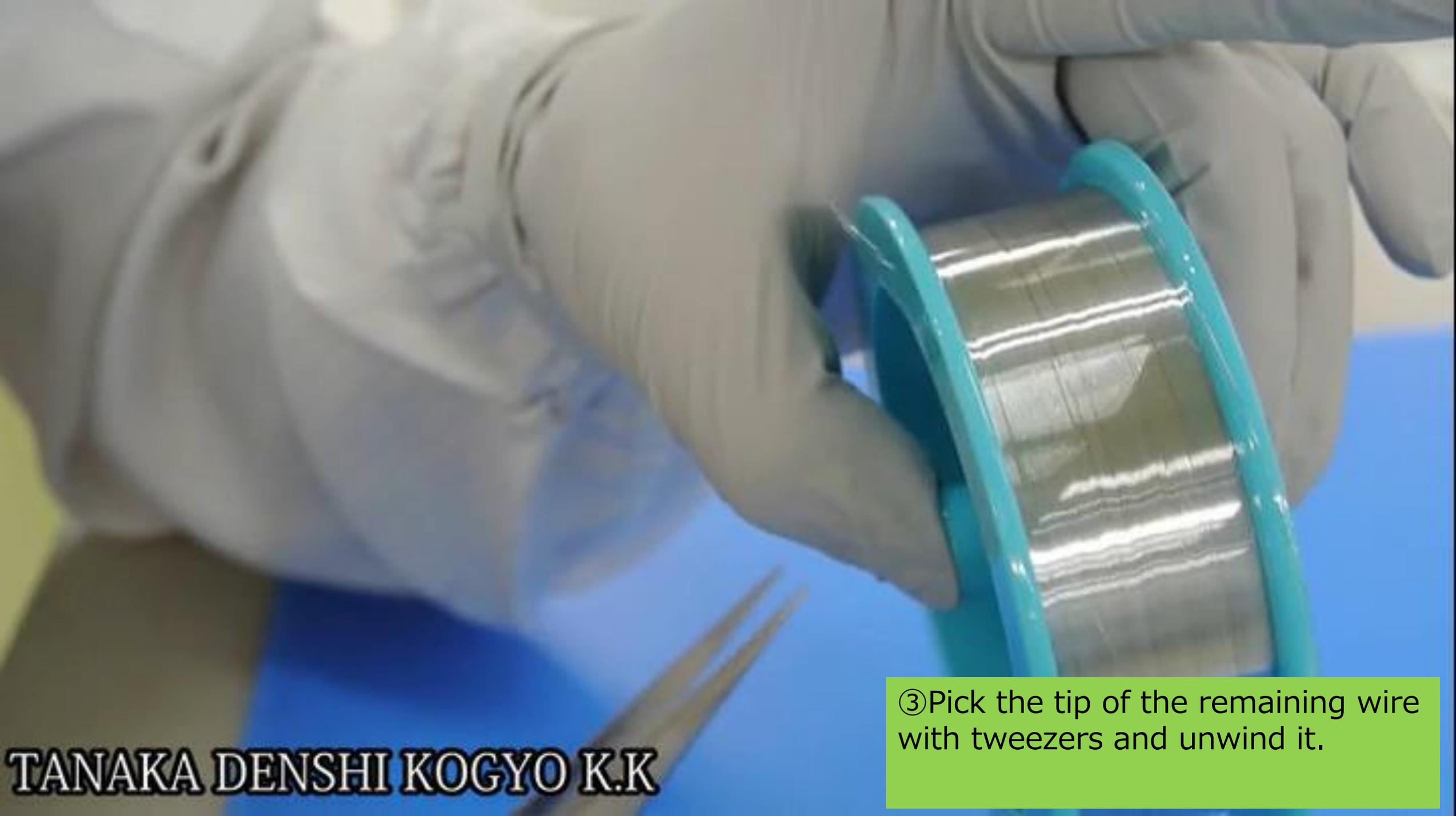
② Remove all the cut wires with tweezers. (Do not scratch the wire)



③ Pick the tip of the remaining wire with tweezers and unwind it.



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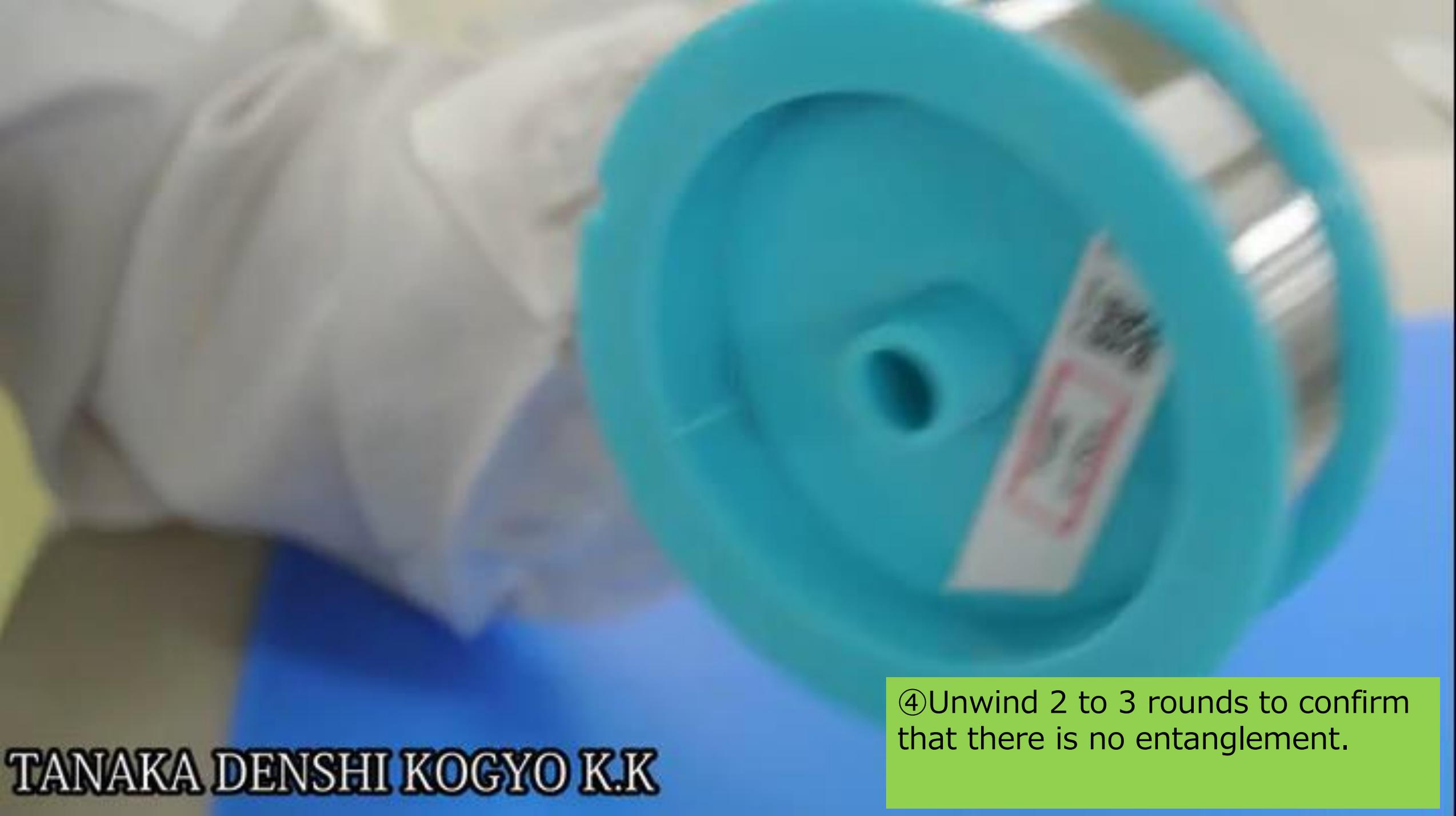
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④Unwind 2 to 3 rounds to confirm that there is no entanglement.

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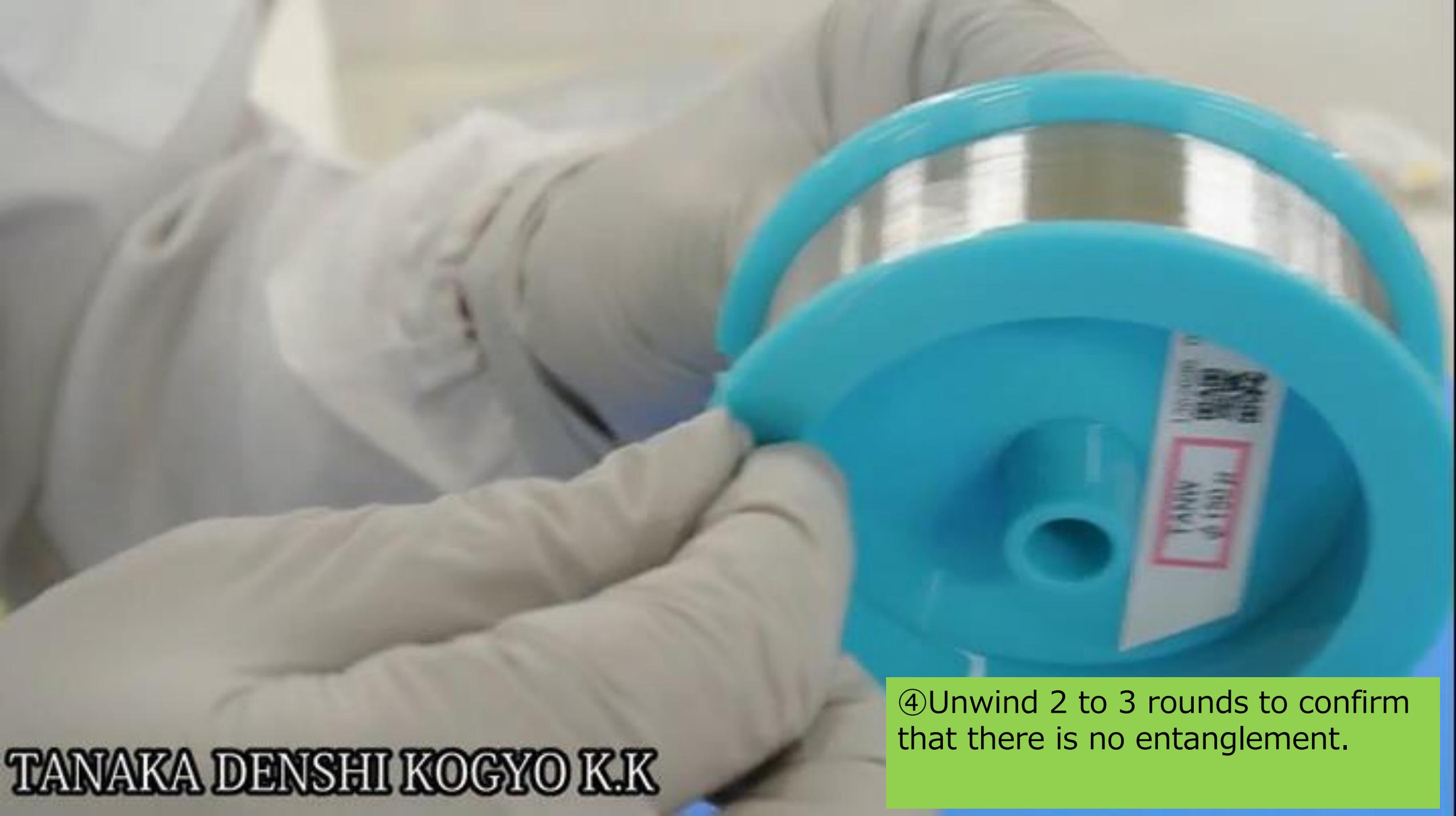
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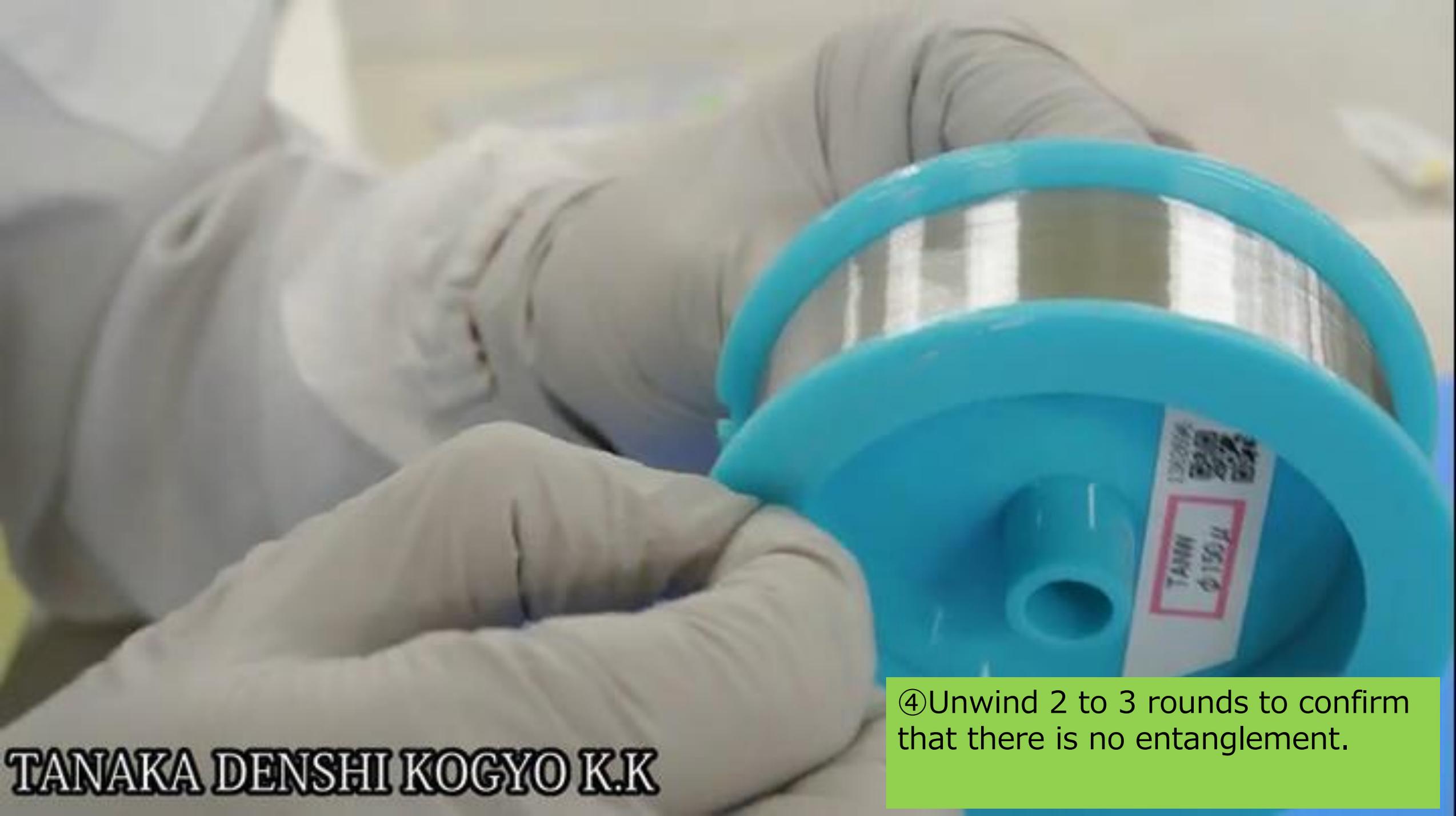
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TANAKA
Φ1.150mm

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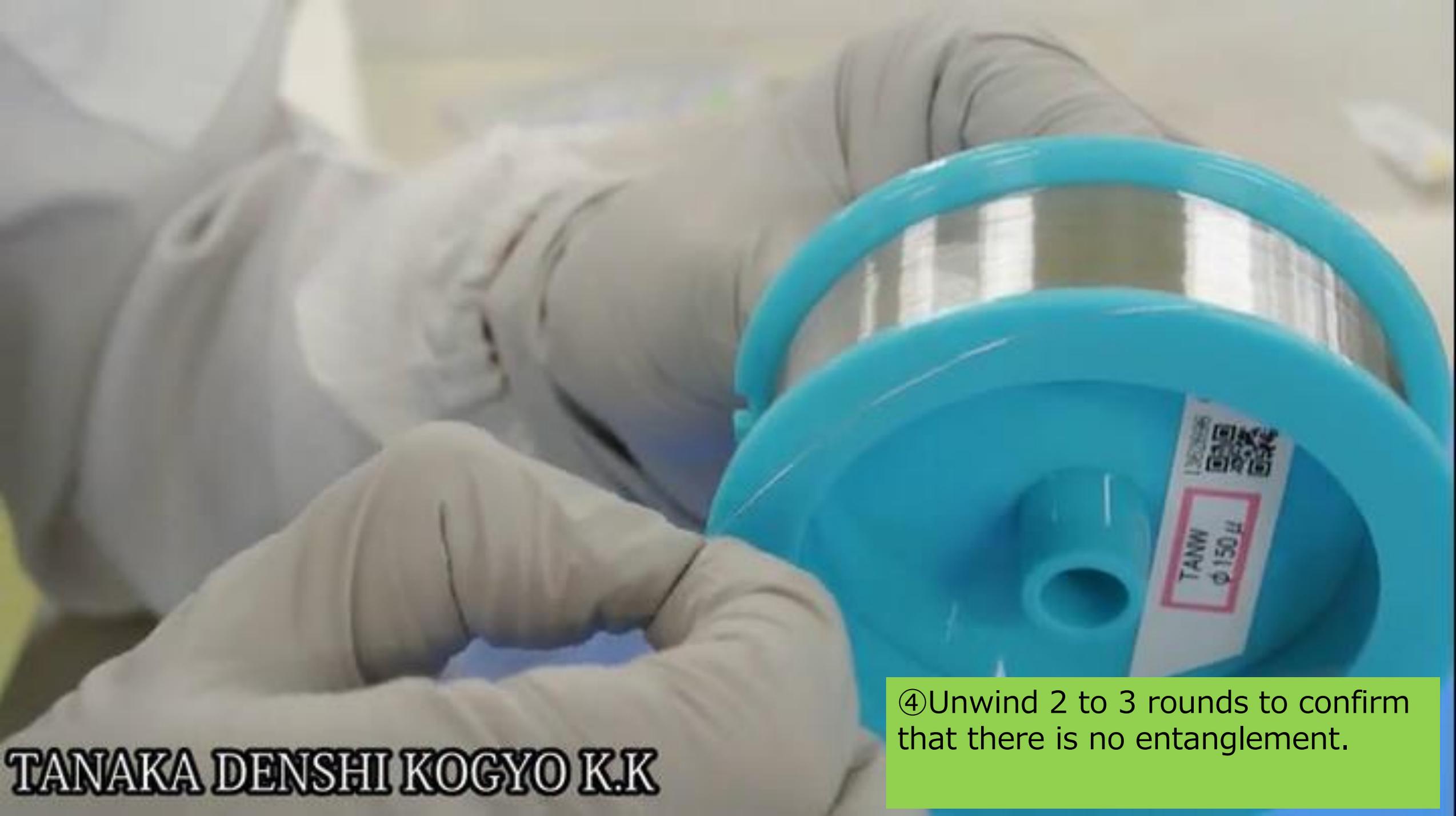
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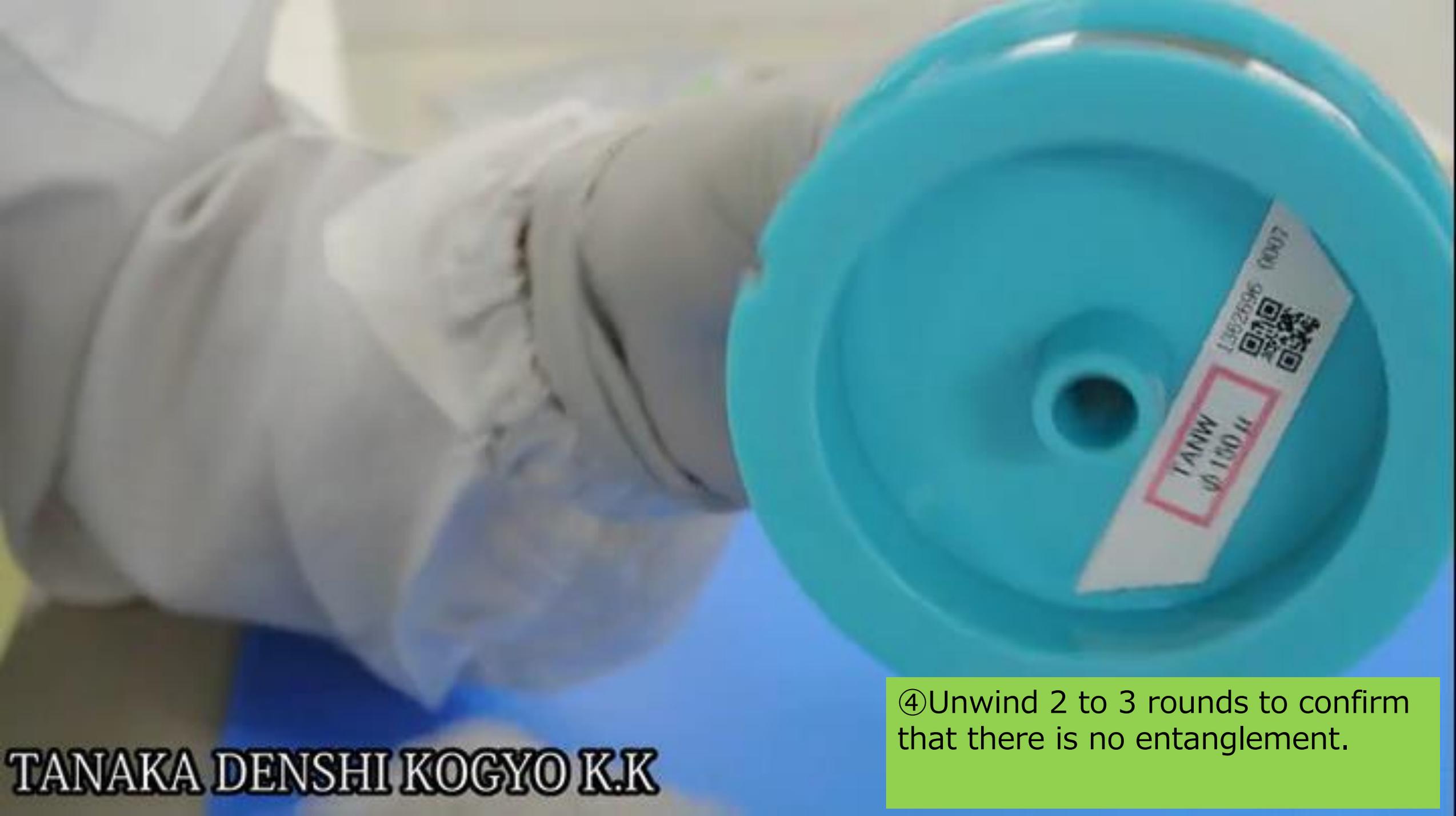
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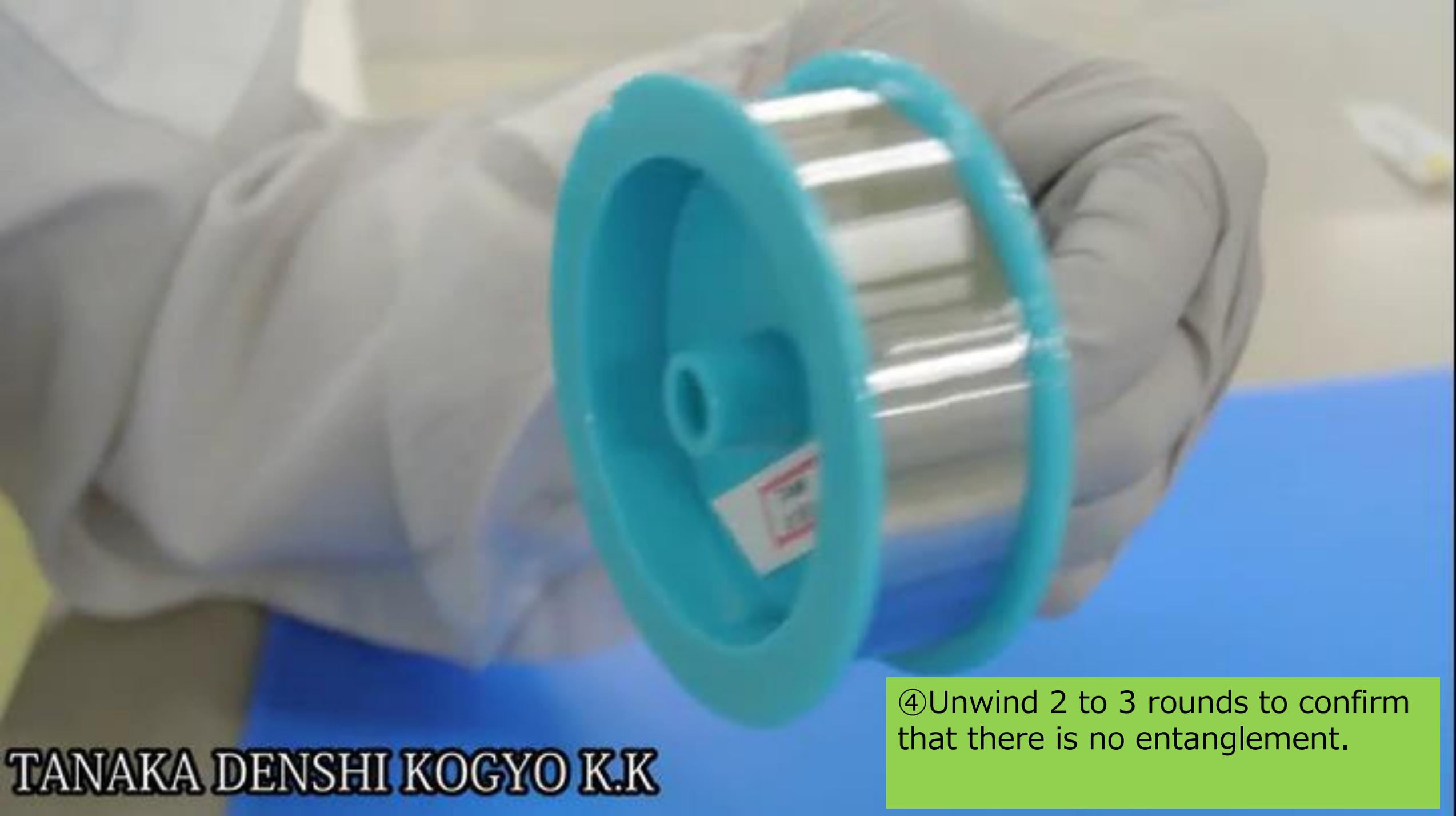
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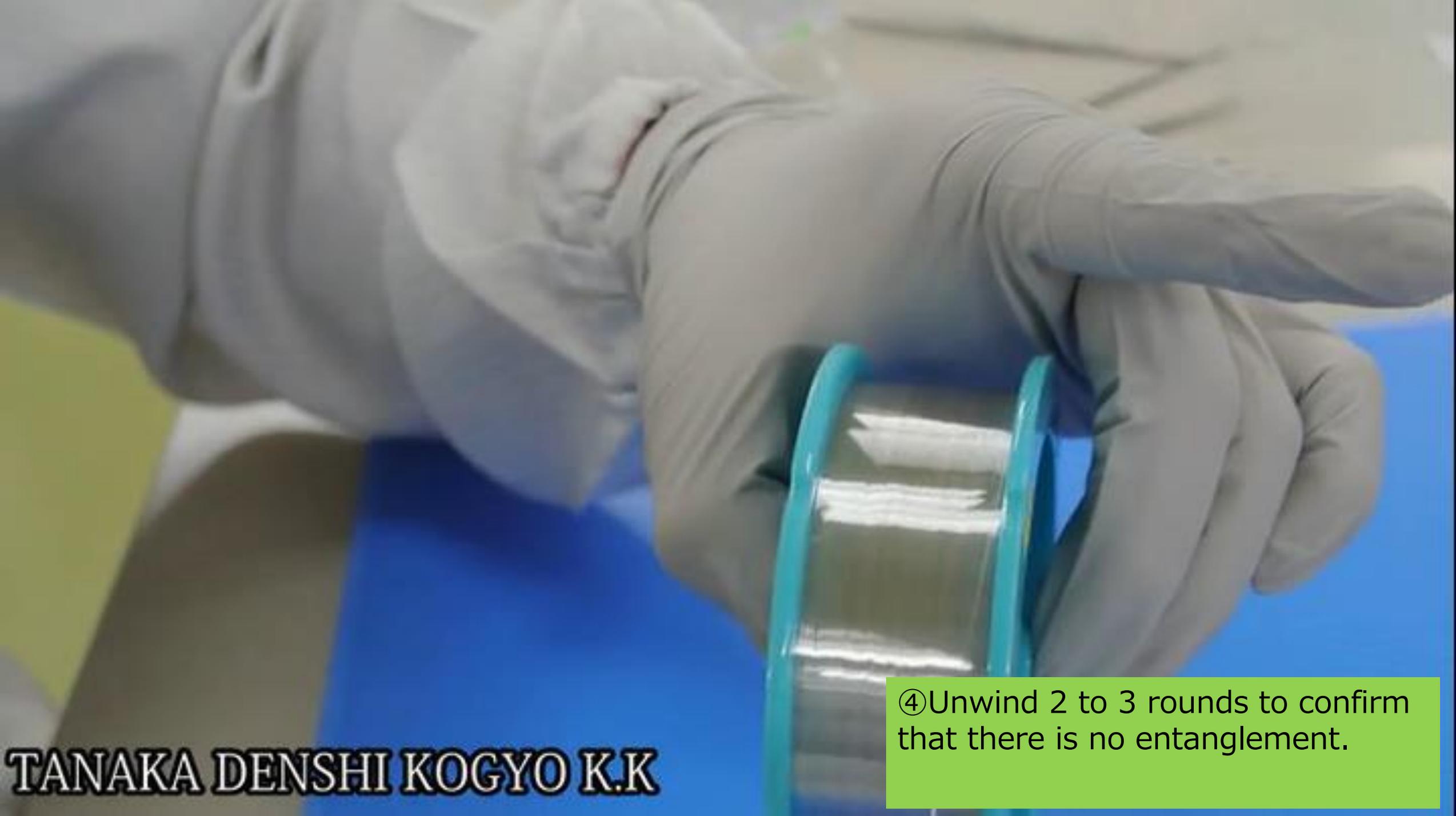


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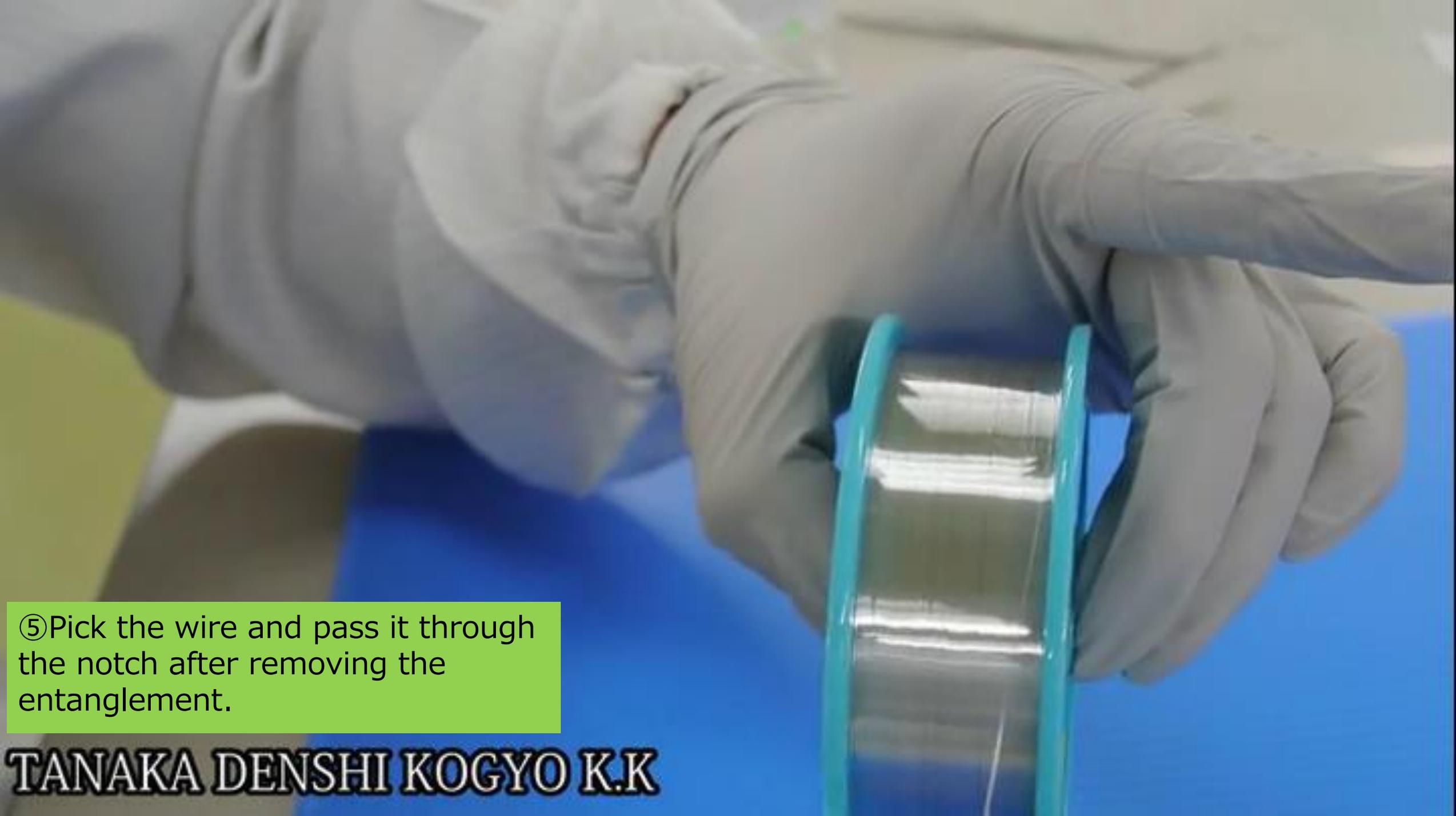
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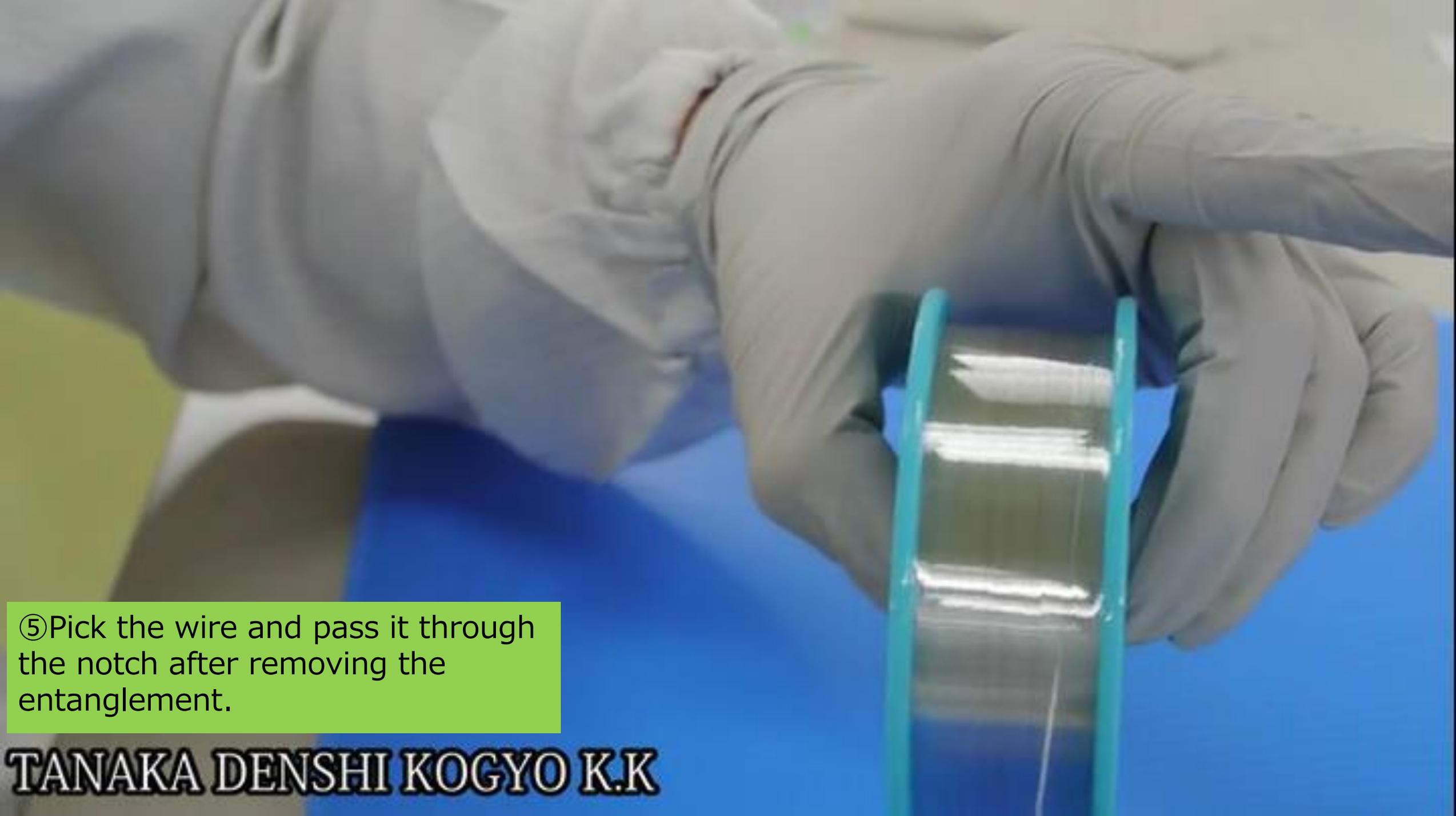


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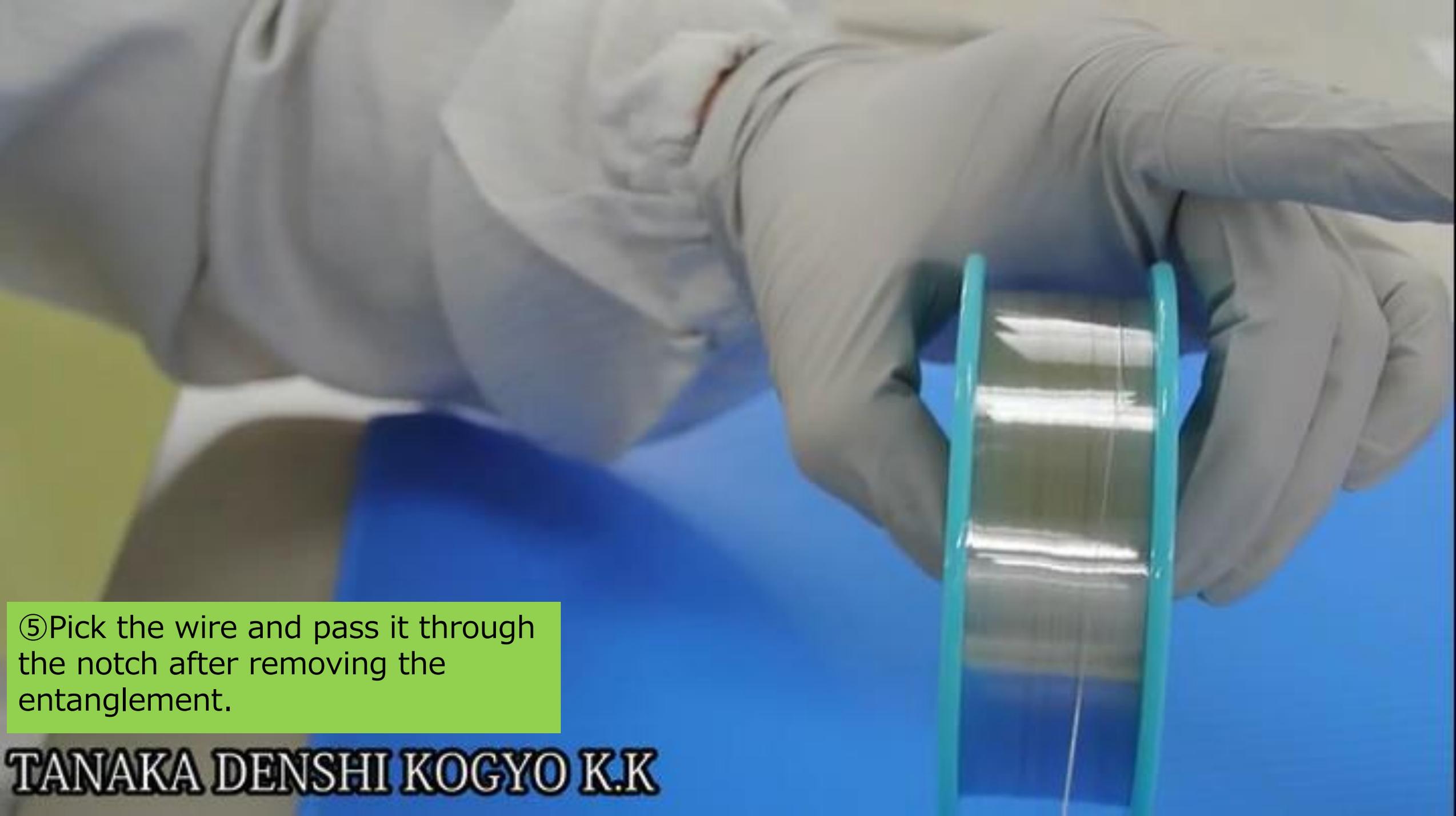
⑤ Pick the wire and pass it through the notch after removing the entanglement.

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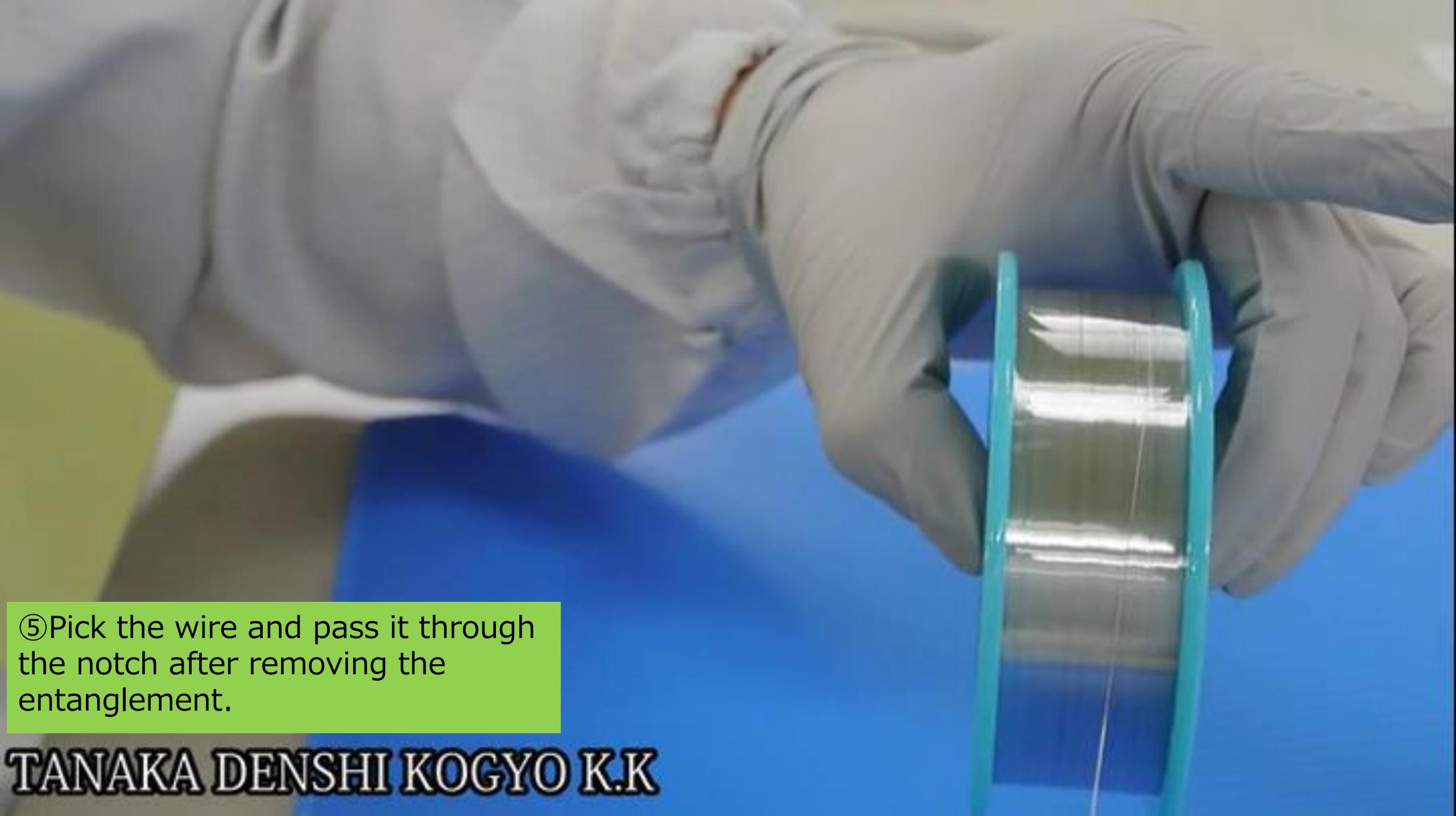
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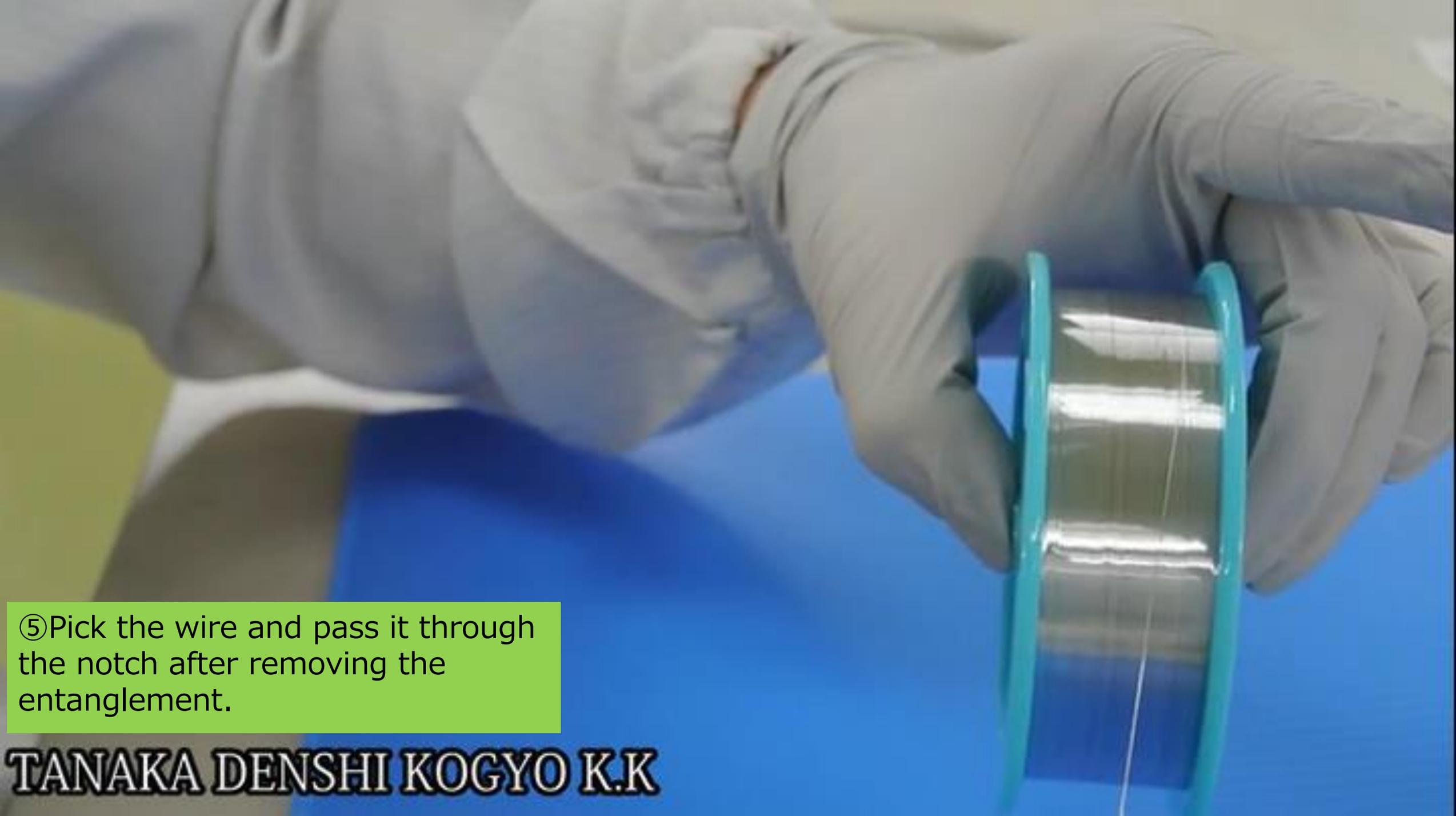
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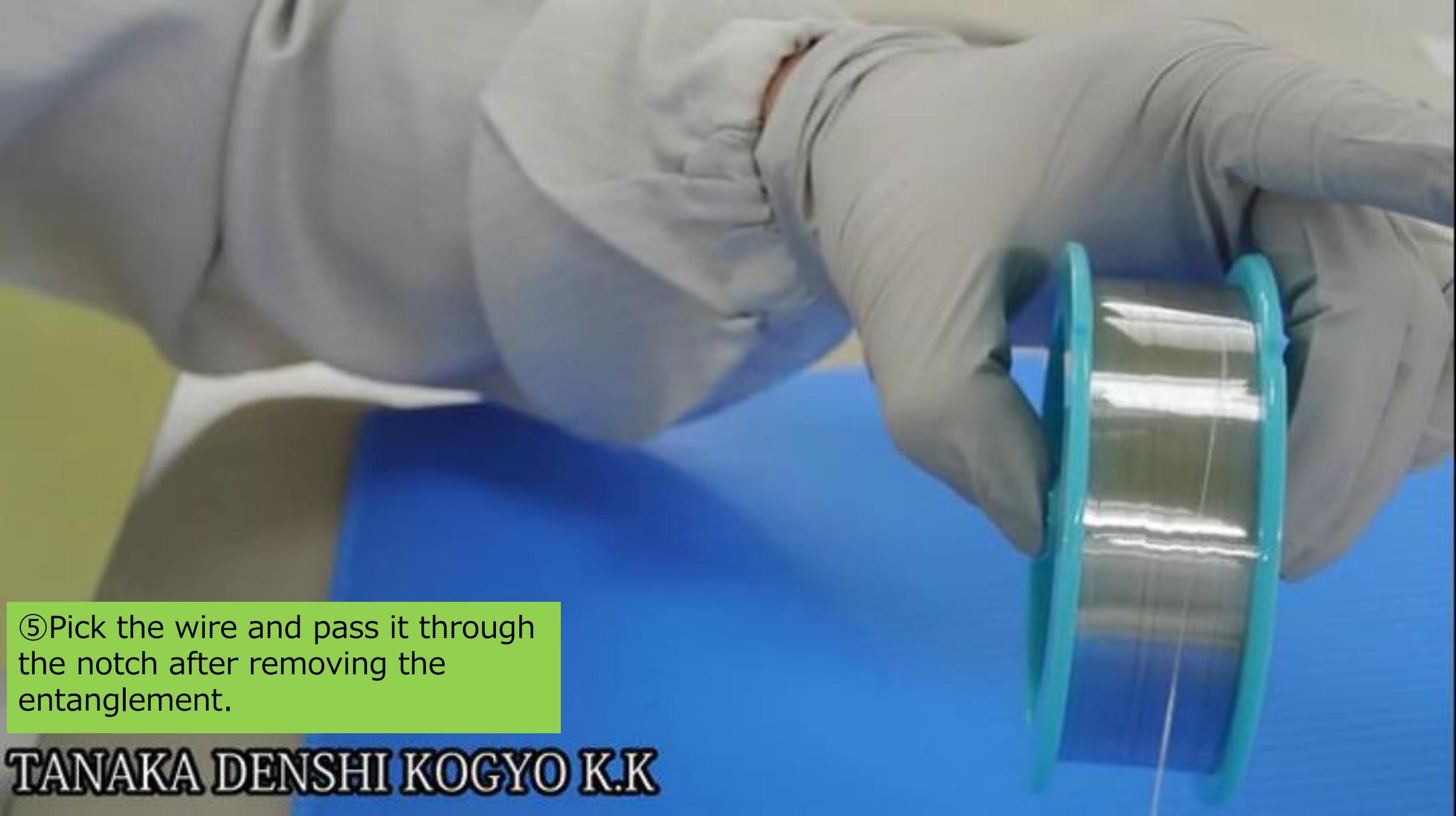
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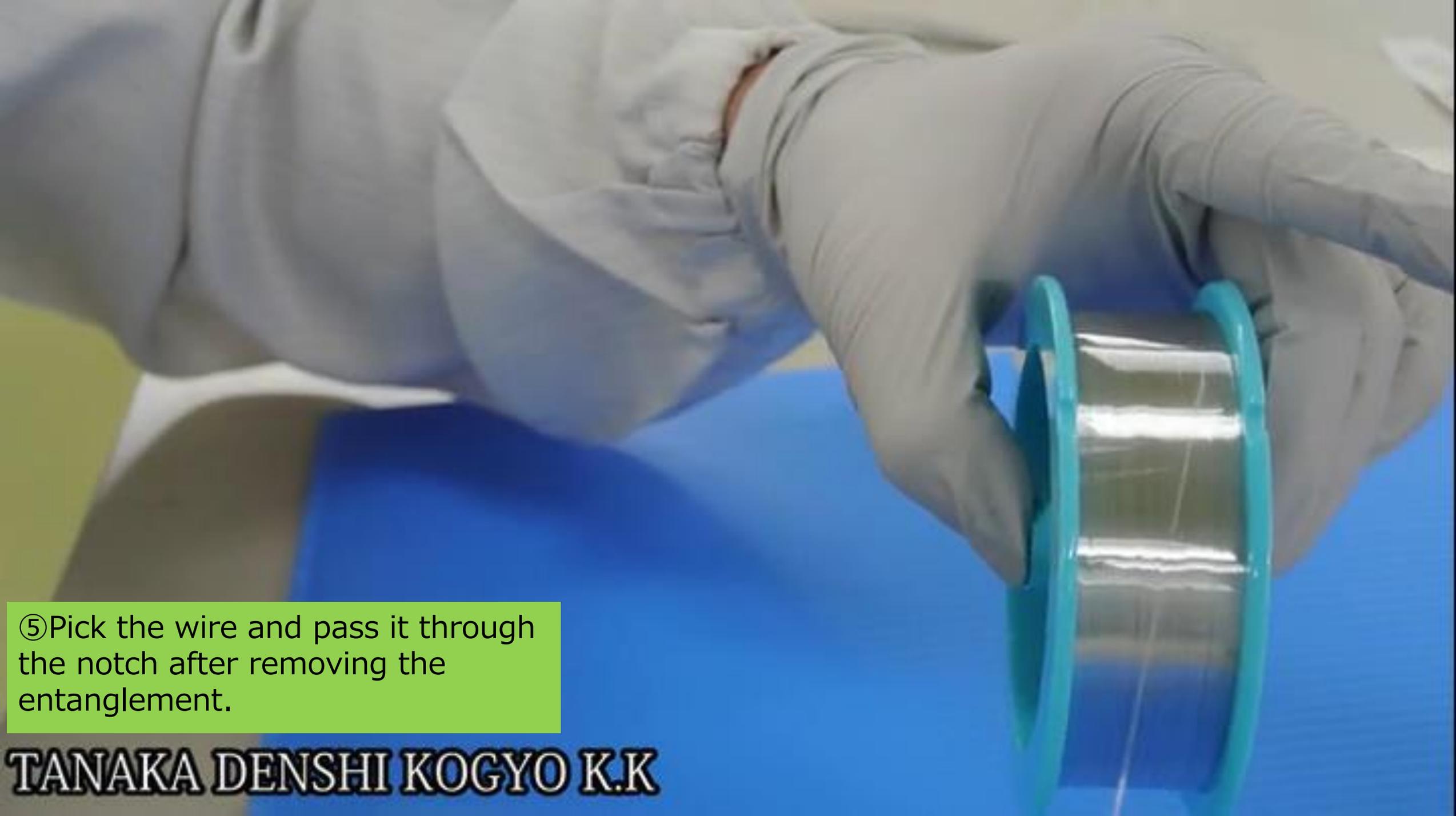
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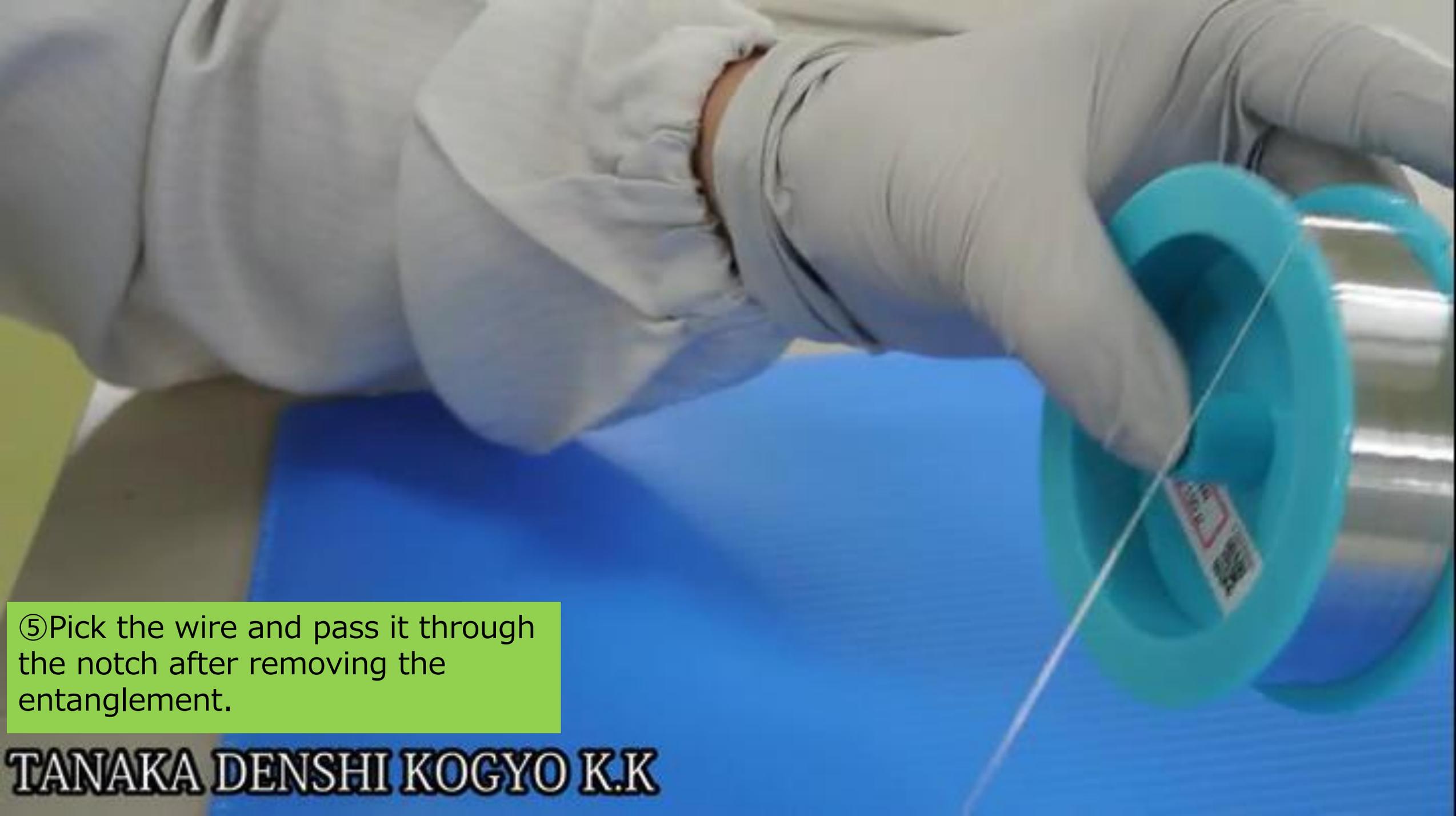
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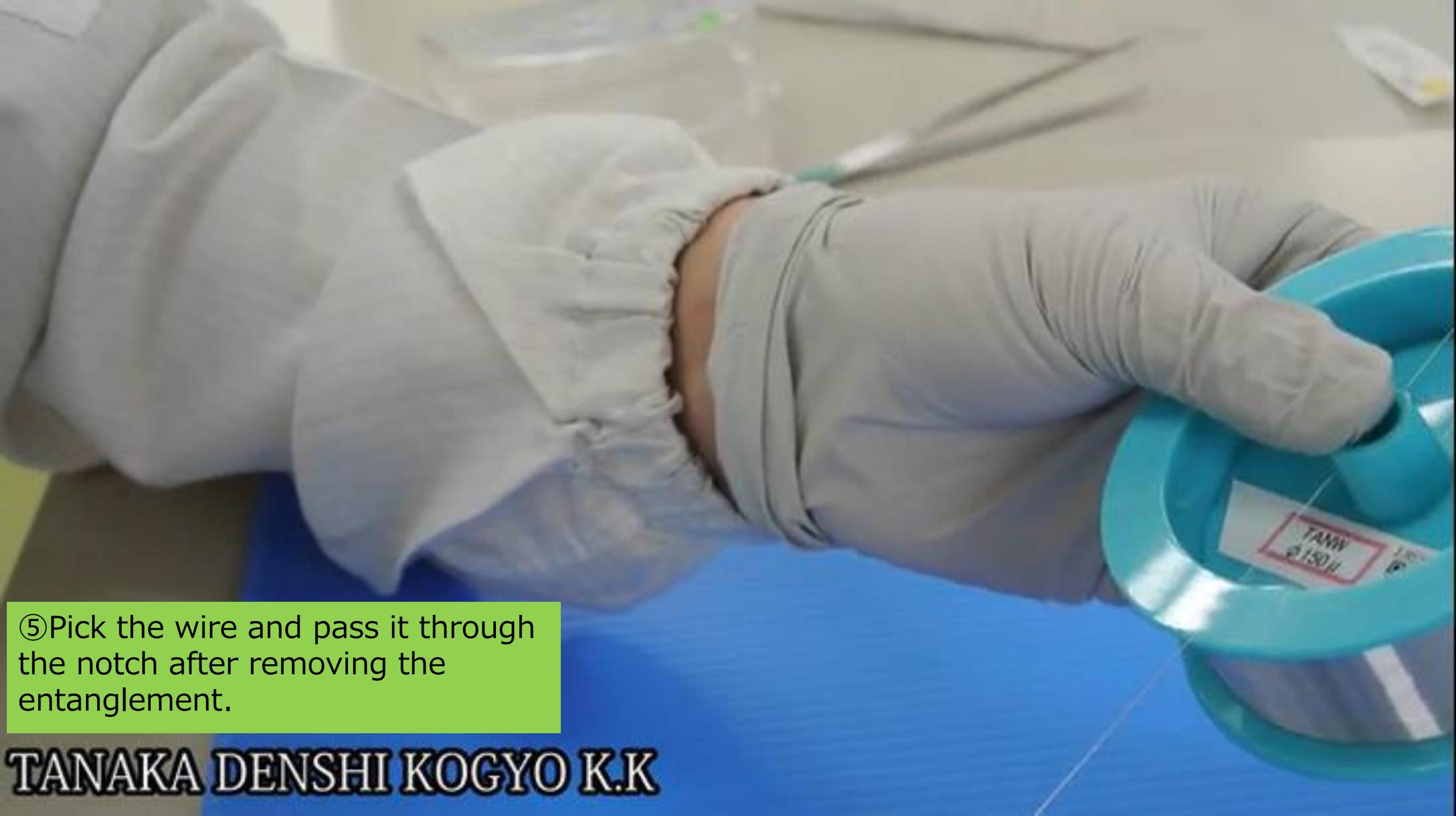
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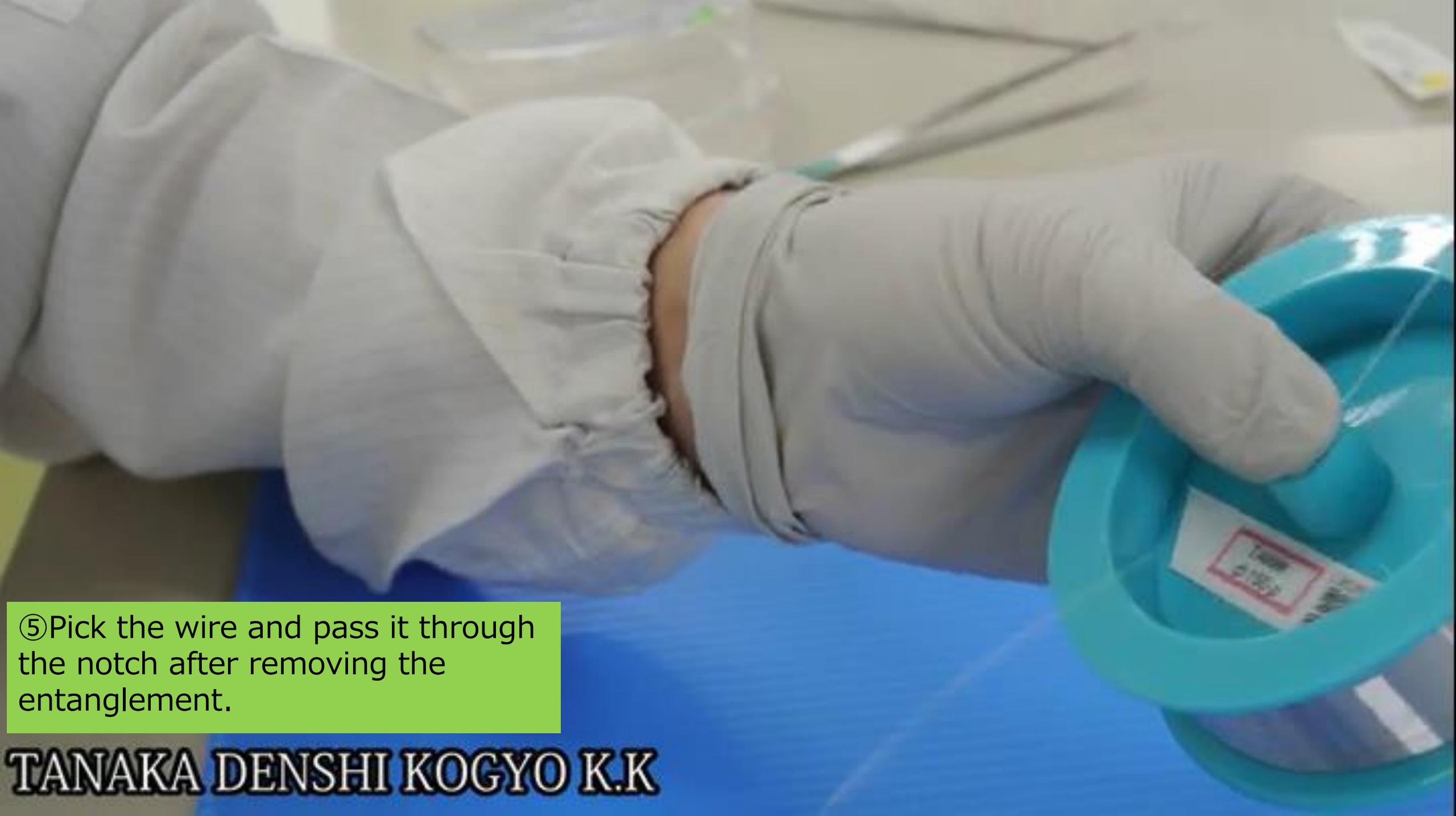
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TANAKA
φ1.50mm

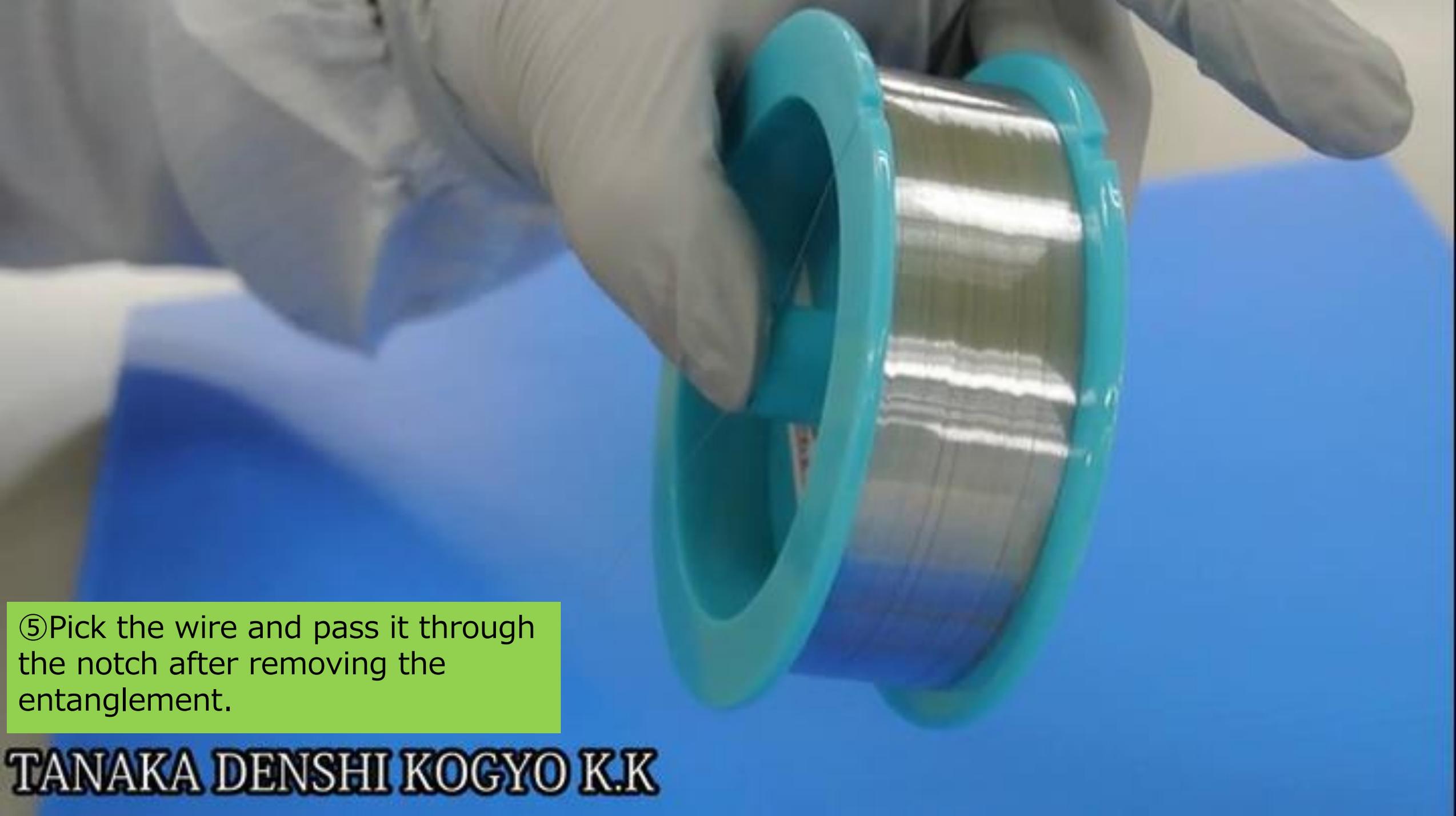
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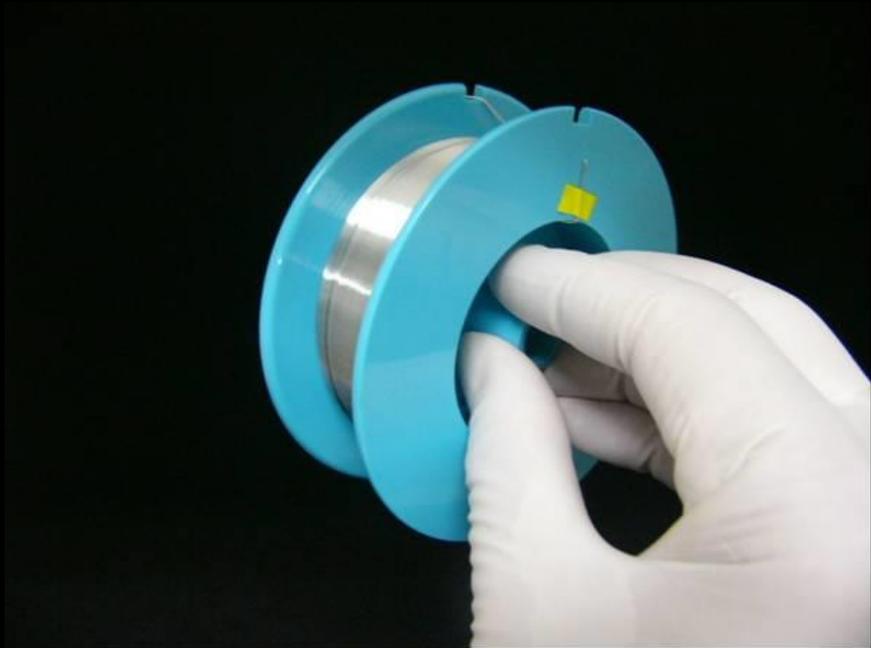
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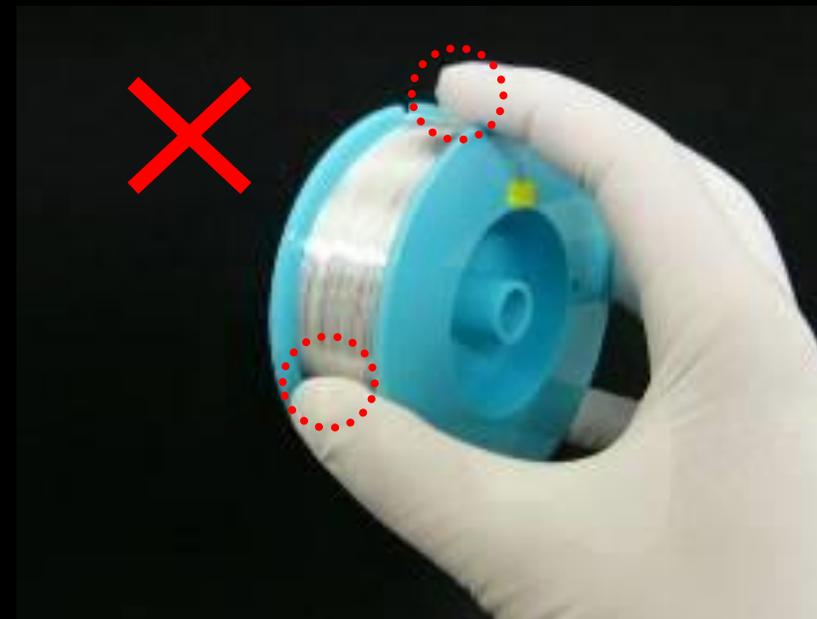
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• 正しい持ち方(Correct Handling)

※スプールの軸を掴みます。

Hold the center of the spool.



• 間違った持ち方(Wrong Handling)

※フランジを掴むと、リボンに触れ、汚染してしまいますので、ご注意ください。

Do not hold the flange.
It will contaminate the ribbon.